

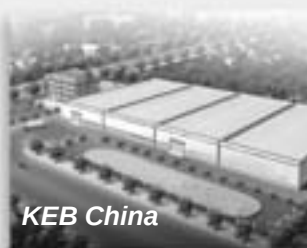


Electromagnetic Technology

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automatismos industriales, sl
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More than 30 years experience in the field of Electromagnetic technology



KEB China



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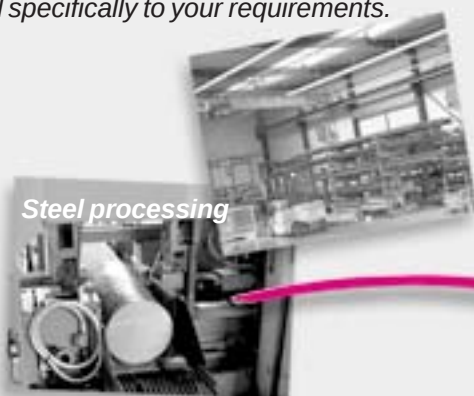
KEB America



KEB Japan

All our efforts are directed towards the development, production and application of electromagnetic technology throughout our extensive range of brakes and clutches.

The functions, starting, stopping, positioning and safe holding of moving axes in machines and plant call for reliably designed and safely functioning components. With our advanced manufacturing techniques we are able to produce high quality, high-grade products, and through our continued investment we now have manufacturing plants worldwide. We have the ability to produce high volume stock parts or ones that are tailored specifically to your requirements.



Steel processing



Steel processing



Dispatch



coil production



Assembly

Safe braking and holding

COMBISTOP H



COMBISTOP N

COMBISTOP D



COMBISTOP T



COMBISTOP

Electromagnetically actuated dual-surface spring applied DC brakes for dry operation.
... starting from page 4

COMBIPERM

Permanent magnet fail-safe brakes and clutches for dry operation.
... starting from page 16

COMBIPERM P1



COMBIPERM P1



COMBIPERM 22



SWITCHING, STOPPING, POSITIONING

COMBINORM

electromagnetic-actuated open-circuit operated clutches and brakes without slip rings.
... starting from page 22

COMBINORM C



COMBINORM B



COMBINORM K



COMBIBOX



COMBIBOX

a ready to be installed electromagnetic-actuated clutch-brake-module
... starting from page 36

POWER SUPPLY / SWITCHGEAR

COMBITRON

DC-supply from the alternating voltage supply system and electronic switches for electromagnetic clutches and brakes.
... starting from page 44

COMBITRON 91



COMBITRON 92



COMBITRON 94



COMBITRON 98



COMBISTOP are electromagnetically actuated dual surface spring-applied DC brakes for dry application. The braking force is applied by the springs and released through the electromagnetic force. These brakes are successfully working in the most demanding applications and are used wherever rotating masses must be stopped or shafts need to be held in a precise position.

High quality materials together with high precision manufacturing, process inspections and functional testing guarantee reliable, safe operation.

On request we can design the **COMBISTOP** brake to your requirements, for example the brake can be supplied with pre-mounted armature and increased torque.

Program Schedule

COMBISTOP Electromagnetically actuated dual-surface spring applied DC brakes

Mini brakes	0,3 ... 2 Nm	 page 5	 COMBISTOP	M
Holding brake for dynamic demands	2 ... 1.000 Nm	 page 6	 COMBISTOP	N
Holding brake for static application	5 ... 1.500 Nm	 page 6	 COMBISTOP	H
Holding brake for protection class IP 66	4 ... 400 Nm	 page 8	 COMBISTOP	P
Holding brake for tacho mounting	4 ... 250 Nm	 page 8	 COMBISTOP	T
Double-brake for theatre, lift and elevators	2 x 5 ... 2 x 1000 Nm	 page 10	 COMBISTOP	D
Hoisting brakes, elevator brakes D8	2 x 25 ... 2 x 125 Nm	 page 10	 COMBISTOP	L
Accessories		 page 12		

Technical data

switching times	 page 15
dimensioning / calculation	 page 50
Legend	 page 51

Accessories

COMBISTOP	M	N	H	P	T	D	L
friction disc		X	X			X	X
flange	X	X	X	X	X	X	X
friction disc with collar				X			
dust protection ring		X				X	
micro switch		X	X			X	X
hand release	X	X	X	X	X		X
terminal box		X	X	X	X	X	X

COMBISTOP **M**

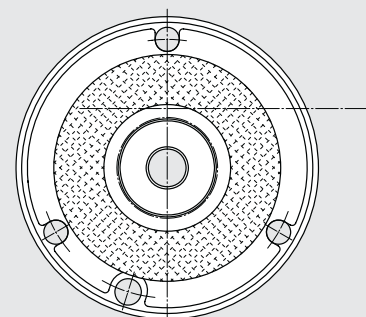
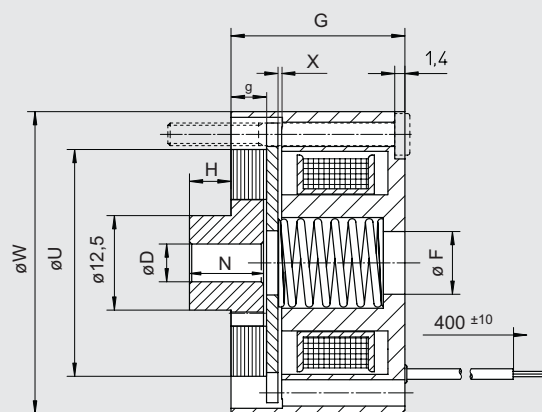
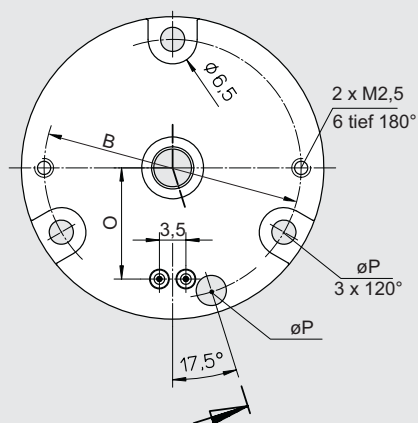
stands for MINI Brake, the small compact solution with torques up to 2 Nm. The brake is characterized by a particular compact construction, it is designed for small loads and holding functions without torque adjustment and adjustability and available with or without hand release.

Range of application: e.g. general machine building, small-power motors, automation technique, apparatus engineering.



COMBISTOP **M**

0B.08.110... without hand release



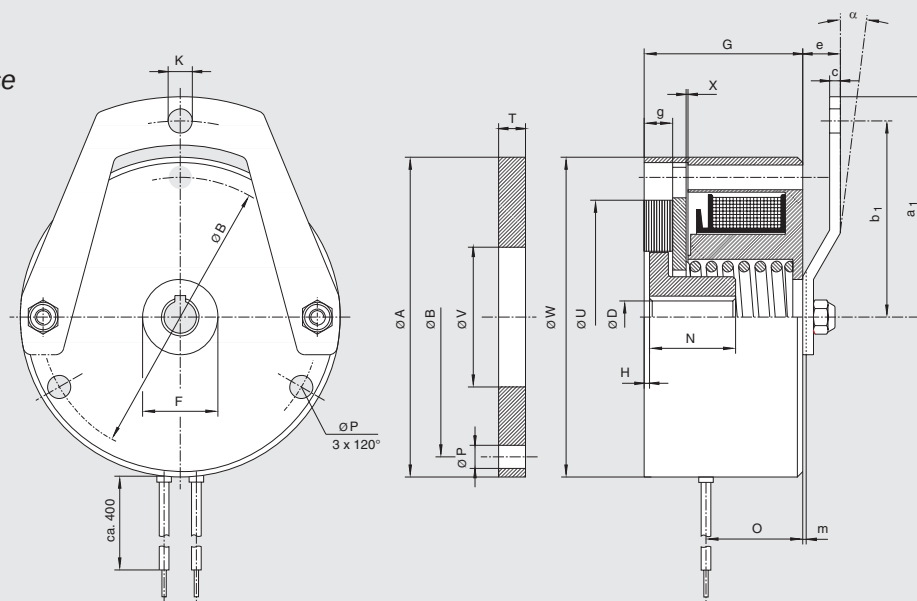
size	$M_{2N}^{1)}$ [Nm]	P_{20} [W]	A	B	D	F	G	H	K	N	O	P	T	U	V	W	X	a_1	b_1	c	e	g	$m^{3)}$	a°	weights [kg]
0B.08	0.3	6		34	5	8,3	23	5,5		9.8	14.7	3.5		30		40	0.1					4.7			0.15
00.08	0.5-2	11-15	59.5	52	10 ²⁾	14	29.5	0.5-1	4.5	16	18	4.3	5	43.5	26	59,5	0.15	41	36.5	2	7	5.5	0.8	7	0.4

All dimensions in mm keyway according to DIN 6885/1 according to VDE 0580, isolation class „B“ ¹⁾ static braking torque after completed run-in-phase ²⁾ bore tolerance ϕ 10 mm H7, otherwise H8
³⁾ Mounting dimension „m“ with attracted armature

COMBISTOP **M**

00.08.110... without hand release

00.08.130... with hand release



Accessories **COMBISTOP **M****:

- flange

COMBISTOP **N** and **H**

are the standard series of dual-surface spring-applied brakes in two designs:

- dynamic applications with continuous stress
- static applications with short-term stress

COMBISTOP **N**

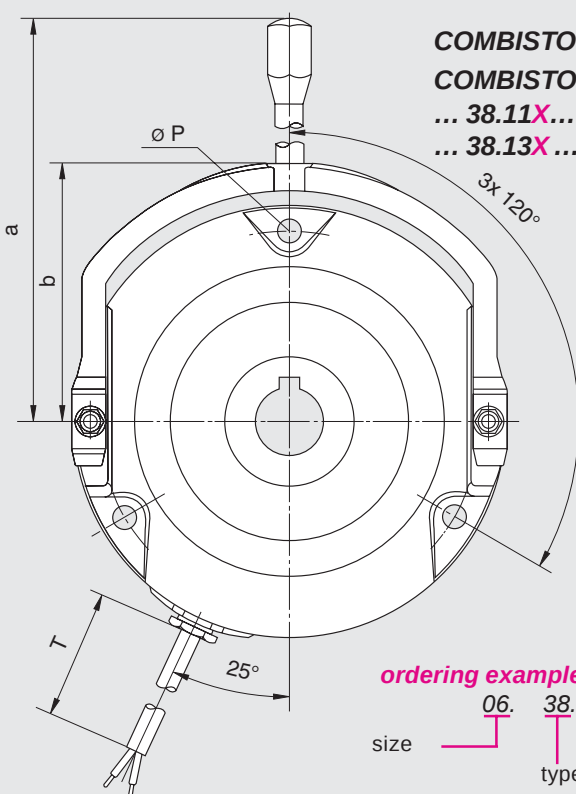
COMBISTOP **H**

COMBISTOP **N:** Rated torque in the range 5 ... 1000 Nm - designed for dynamic applications with regular brake applications at high speed!

Range of application: e.g. brake motors, geared brake motors

Accessories **COMBISTOP **N**:**

- friction disc
- flange
- friction disc with collar (up to size 06)
- dust protection ring
- micro switch
- terminal box

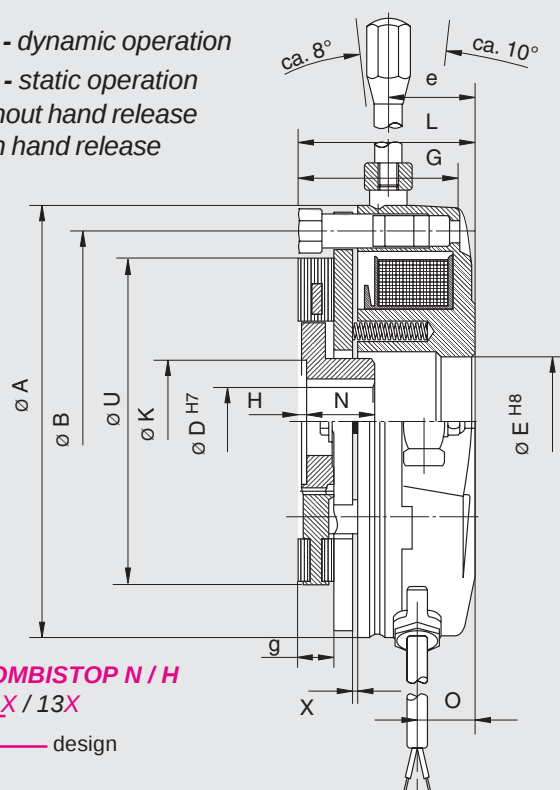


COMBISTOP **N - dynamic operation**

COMBISTOP **H - static operation**

... **38.11X**... without hand release

... **38.13X**... with hand release



ordering example: **COMBISTOP **N** / **H****

size **06** **38** **11X / 13X**
 type design
 V DC, Ø D ?

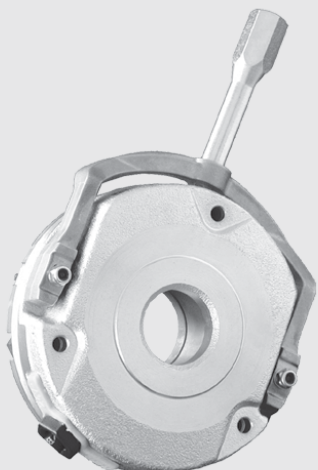
size	version "N"		version "H"		A	B	H7 Ø D max.	E	G	H	K	L	N	O	P	T	U	X	a	b	e	g
	M _{2N} Nm	P ₂₀ W	M _{2N} Nm	P ₂₀ W																		
02	5	25	7,5	25	85	72	15**	22	34.2	1-1.5	22	37.7	18	11.5	3x4.5	500	60	0.2	105.5	53.5	23	7.5
03	10	30	15	30	102	90	20	32	37.2	2-2.5	31	41.7	20	13	3x5.5	500	77	0.2	113	62	25.5	8
04	20	30	30	30	127	112	25	38	47.2	2-2.5	37	51.7	20	16.5	3x6.5	500	96	0.2	128	76	26.2	10.5
05	36	48	50	48	147	132	30	42	52.7	2.5-3	42	57.7	25	18.5	3x6.5	500	115	0.2	168	86	30.5	12
06	70	62	90	75	164	145	35**	47	59.8	2.5-3	42	68.8	30	20	3x9	500	115	0.3	176	96	39.5	12
07	100	65	150	90	190	170	45	62	68	3	57	75.5	30	21.5	3x9	750	149	0.3	225	115	41	14
08	150	75	225	90	218	196	60	78	80	4.5	57/76*	87.4	35	27	3x9	750	175	0.4	235	125	46.5	16
09	250	80	375	115	253	230	60	97	88.2	5	76	101.7	40	28	3x11	750	206	0.4	256	146	56	18
10	500	130	750	180	307	278	75	120	98.8	9.5	92	111.3	50	25	6x11	750	252	0.5	335	175	59	22
11	1000	180	1500	280	363	325	90	140	122.1	-	-	134.5	100	30.5	6x11	1000	300	0.6	***	***	***	30

All dimensions in mm keyway according to DIN 6885/1 Standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, isolation class „B“
 * hub bore > ø 45 ** keyway according to DIN 6885/3 *** mech. release with hexagon screw

COMBISTOP **N** and **H**

COMBISTOP **H:** Rated torque in the range 7.5 ... 1500 Nm - designed for static applications, i.e. braking from low speeds and secure holding of loads!

Range of application: e.g. electronically controlled or regulated drives



Accessories **COMBISTOP **H**:**

- friction disc
- flange
- friction disc with collar (up to size 06)
- dust protection ring
- micro switch
- terminal box



COMBISTOP **T**

Two brakes designs which are always used whenever the application puts higher demands on the protection

COMBISTOP **T**: the IP 65-brake with identical hole circle such as **COMBISTOP **N**** and **H**, optionally complete prepared for the attachment of tachogenerators (xx.28.GxT) or shaft sealing ring.

Range of application: e.g. general machine building, crane construction, ship gear, wind energy plants

size	M _{2N} [Nm]	P ₂₀ [W]	øA ₁	øA h8 H8	øB	C	øD max.	øE	øE ₁	øF	øG	H	øK	L	M	M ₁	N	O	øP	øP ₁	øP ₂	R	T	øV
02	4	20	102	98	72	34	15**	50	85	94.5	88	1-1.5	22	37.5	2.4	88x3	18	11	4.5	8	M4	0.5	6	37
03	8	25	123	118	90	37	20	64	102	116	109.5	2-2.5	31	41.1	2.4	110x3	20	12.5	5.6	10	M5	1.5	7	48
04	16	30	148	143	112	47	25	80	127	138.5	132	2-2.5	37	51.1	2.4	132x3	20	16	6.5	11	M6	1.5	9	60
05	32	40	170	165	132	51.5	30	102	147	158.5	152	2.5-3	42	56.1	2.4	152x3	25	17	6.5	11	M6	2	9	70
06	60	52	186	180	145	60	35**	115	164	176.5	170	2.5-3	42	66.5	2.4	170x3	30	20	9	15	M8	2	11	70
07	100	65	216	210	170	68	45	144	193	200.5	196	2.0	57	74	3.5	196x4	30	20	9	15	M8	3.0	12	75
08	150	75	246	240	196	77	60	160	217	235.5	225	4.5	57 76*	86.5	3.2	225x4	35	25	9	15	M8	3.5	14	95
09	250	75	280	240	230	86	60	180	254	272	260	5.0	76	102	3.5	260x5	40	33	11	18	M10	4.0	15	95

all dimensions in mm keyway according to DIN 6885/1 standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, ISO-class „B“ * hub bore > ø 45
** keyway according to DIN 6885/3

Accessories **COMBISTOP **T****:

- flange
- terminal box
- hand release
- shaft sealing ring



COMBISTOP **P**:

completely closed version in protection class IP 66 with sealing of the mounting side and electrical connection, optionally with internally running connecting cable or attached terminal box.

Range of application: e.g. general machine building, crane construction, ship gear, wind energy plants

size	M _{2N} [Nm]	P ₂₀ [W]	øA	øB	H7 øD max.	øE	øF	øG	H	øK	L	M	M ₁	N	O	R	S	S ₁	sw	T	T ₁	øV	øV ₁	W
02	4	20	108	100	15**	50	94	88	1-1.5	22	38	2.4	88x3	18	13.5	2	4.5	8	11	6	6	20	37	43
03	8	25	138	125	20	64	116.5	110	2-2.5	31	42.2	2.4	110x3	20	14	2	6.5	8	11	7	7	40	48	57.5
04	16	30	160	148	25	80	139	132	2-2.5	37	51.2	2.4	132x3	20	16	2	6.5	8	11	8.5	9	40	61	68
05	32	40	190	175	30	102	163	154	2.5-3	42	56.2	3.5	155x4	25	17	2	8.5	10	14	9	10	47	71	82
06	60	52	200	185	30	115	173	164	2.5-3	42	66.5	3.5	164x4	30	20	2	8.5	10	14	10	11	55	71	87
07	100	65	238	220	45	144	206	196	3	57	74	3.2	196x4	30	20	-	11	14	17	12	12	75	-	100
08	150	75	268	250	60	160	235	225	4.5	57 76*	86.5	3.2	225x4	35	27	-	11	14	17	14	14	95	-	114
09	250	75	312	290	60	180	272	260	5	76	102	4	260x5	40	33	-	14	14	17	15	15	95	-	131.5
10	400	130	362	340	75	230	322	310	9.5	92	110	4	310x5	50	35	-	14	16	19	15	15	120	-	158

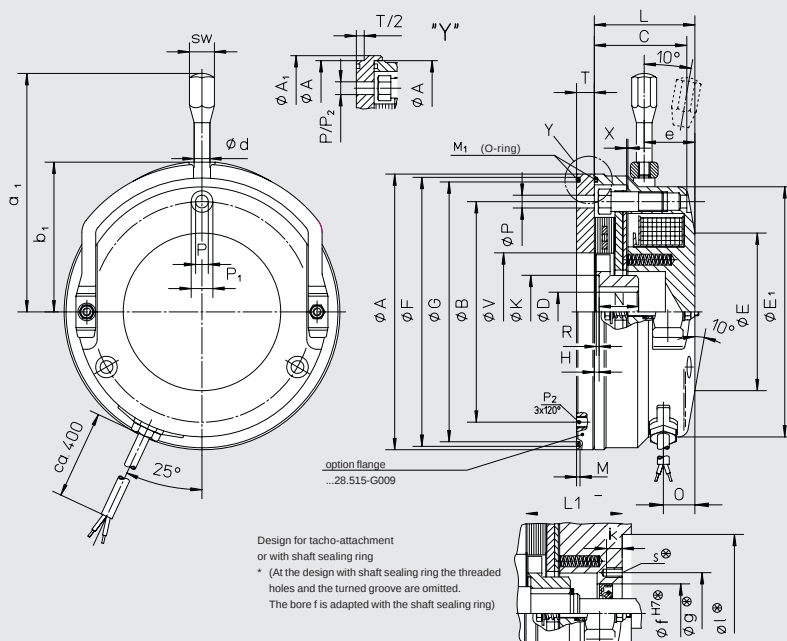
all dimensions in mm keyway according to DIN 6885/1 standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, ISO-class „B“ * hub bore > ø 45
** keyway according to DIN 6885/3

etely closed on the backside or

[illegible]

see dimension diagram 28.M01-3-0031

COMBISTOP T
...28.GXX...



COMBISTOP **P**

Accessories **COMBISTOP P:**

- *flange*
- *terminal box*
- *hand release*

Bestellbeispiel: COMBISTOPT / P

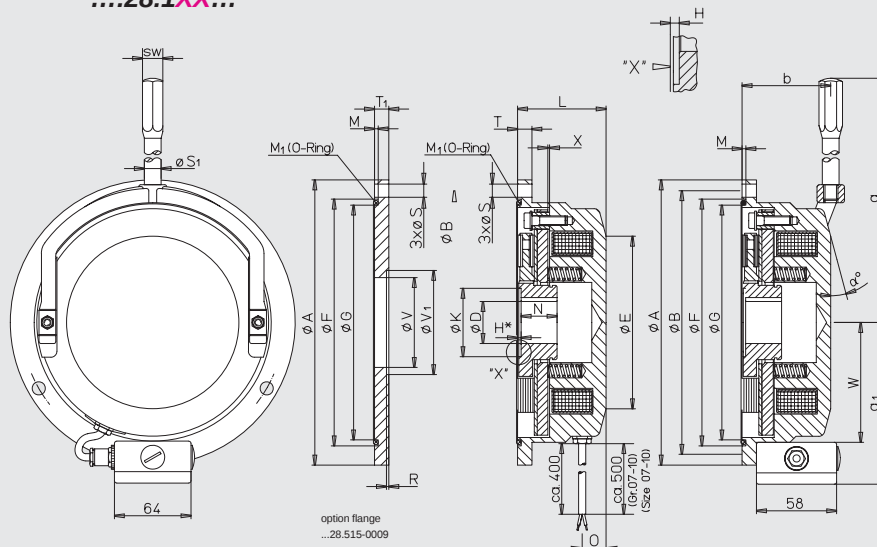
size 06. 28. GXX/1XX design

type

V DC, Ø D ?

X	a	a ₁	b	a
0.2	105.5	79	36	10°
0.2	113	93.5	40	10°
0.2	128	104	49	10°
0.2	166	118	55	10°
0.3	176	123	74	15°
0.3	225	136	74	15°
0.4	235	150	76,5	15°
0.5	256	168	92	15°
0.5	335	194	101	15°

COMBISTOP P
...28.1XX...



COMBISTOP D



stands for **double safety** and covers a series of double brakes, which is prepared for tasks with redundant brake circuits.

The mechanical construction with two completely independent fail-safe spring-applied brakes meets the requirements according to DIN 56921 and DIN 56925 (BGV C1).

The brakes are supplied ex factory, ready for attachment with preadjusted air gaps.

Extensive constructional measures reduce the switching and running noises to a minimum.

size	M _{2N} (Nm stat)	P ₂₀ (W)	A	B	C	1 & 2 D (max)	E	F	H	L ₁	L ₂	M	N1	N ₂	R ₁	T	X	a	b	e ₁	e ₂
02	2x5	2x25	85	72	22	15**	22	36	91.2	9.5	1.5	18	27.5	13	8	500	0.2	105.5	53.5	45.5	22.5
03	2x10	2x30	102	90	32	20	31	48	106	12.5	2.5	20	34	17	10	500	0.2	114	62	54	27
04	2x20	2x30	127	112	38	25	37	60	121	12.5	2.5	20	39	23	10	500	0.2	128	76	65	31
05	2x36	2x48	147	132	42	30	42	70	135	14	3	25	41	21	11	500	0.2	168	86	72	33
06	2x70	2x62	164	145	47	35**	42	70	157	16	3	30	45	20	13	500	0.3	176	96	81	36
07	2x100	2x65	190	170	62	45	57	75	180	18.5	3	30	59	37	15	750	0.3	225	115	94	45
08	2x150	2x75	218	196	78	60	57/76*	100	193	19.5	5	35	55	33	14.5	750	0.3	235	125	97	50
09	2x250	2x80	254	230	97	60	76	100	224	22	5.5	40	65	45	16.5	750	0.3	256	146	107	56
10	2x500	2x130	306	278	120	75	92	120	241	27	10	50	63	36	17	750	0.4	335	175	121	61
11	2x1000	2x180	upon request																		

all dimensions in mm keyway according to DIN 6885/1 standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, ISO-class „B“ * hub bore > ø 45

** keyway according to DIN 6885/3

As special development for the elevator industry the dual-circuit spring-applied fail-safe brake fulfills the valid requirements of EN 81 respectively TRA 227.

The brake series, tested by the technical inspection authority, contains two mechanical braking circuits and offers compact dimensions and easy mounting.

Range of application: e.g. passenger and freight elevators, theatre equipment

Accessory **COMBISTOP L** :

- friction disc
- flange
- micro switch
- terminal box

size	2 x M _{2N} (Nm stat.)	P ₂₀ (W)	A	B	C	D ^{H7}	E	F	G	H		L		N	O	X _n
										D8.230	D8.630	D8.230	D8.630			
05	25	60	154	146	132	30	42	65	147	3	3	53.8	54.3	25	19.5	0.3
07	50	65	203	188	170	40	57	65	190	3	3	74.3	74.3	30	20	0.4
09	125	75	268	230	230	60	76	101	254	5	5	98.7	98.7	40	20	0.5

size	a	b	d	e		l	m	P1*	P2*	P3*	2 x X _v	SW	a°	d°
				D8.230	D8.630			ISO 4762	ISO 4762	ISO 4762	D8.630			
05	169	89	10	34.8	35.3	2.5	1.2	M6x65	M6x10	M5x40	0.15	14	10	28
07	225	115	14	33.5	33.5	2.5	1.3	M8x80	M8x12	M6x50	0.20	17	10	25
09	255	145	14	65.7	65.7	3.0	1.4	M10x100	M10x16	M8x75	0.25	17	10	25

all dimensions in mm keyway according to DIN 6885/1 standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, ISO-class „B“

* hub bore > ø 45 ** keyway according to DIN 6885/3 see dimension diagram D8.M01-4-0707

e.g. theatre equipment, passenger and freight elevators

ordering example: COMBISTOP D

size 06. 38. DDN design

type

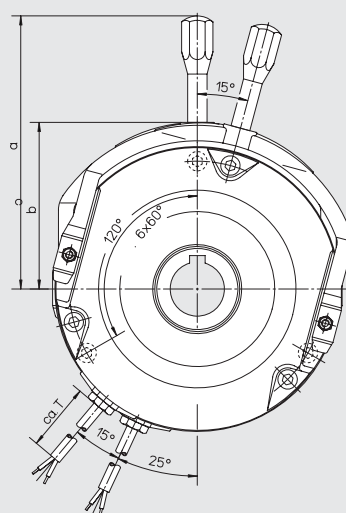
V DC, $\varnothing D_1$, $\varnothing D_2$?

			Fastening Screws			
d ₁	d ₂	m	Z 1/2/3	Z ₁	Z ₂	Z ₃
34.6	39	0.8	M4	3x8.8	3x8.8	3x8.8
37.7	47.5	1	M5	3x8.8	3x8.8	3x8.8
47.8	54.4	1.4	M6	3x8.8	3x8.8	3x8.8
53.4	55.9	1.5	M6	3x10.9	3x8.8	3x8.8
60.3	64.5	1.8	M8	3x10.9	3x8.8	3x8.8
68.8	77.6	2	M8	6x8.8	3x8.8	3x8.8
80.8	82.7	2	M8	6x10.9	3x10.9	3x10.9
89.4	95.4	2.3	M10	6x8.8	3x10.9	3x10.9
99.5	105	2.7	M10	6x10.9	6x8.8	3x8.8

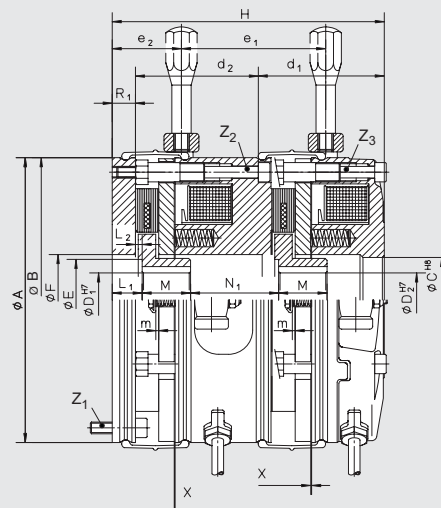
see dimension diagram 38.003-3-0714

COMBISTOP D

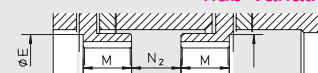
...38.DDN...



hub variation 1



hub variation 2



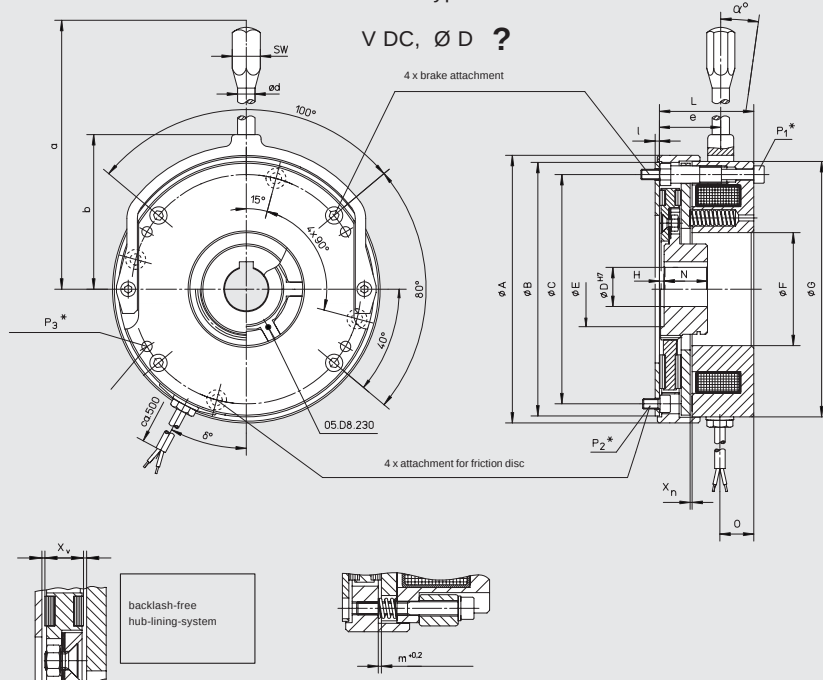
Accessories COMBISTOP **D** :

- *friction disc*
- *dust protection ring*
- *micro switch*
- *flange*
- *terminal box*
- *friction disc with collar (up to size 06)*

ordering example: COMBISTOP L

Ordering example: COMBUSTOR

	05.	D8.	230/630	
size				design
		type		



COMBISTOP *L*

COMBISTOP L

...D8.230... with hand release

COMBISTOP L

***...D8.630... with hand release
with backlash-free hub-lining-system***

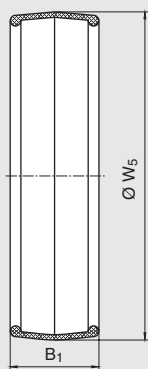


COMBISTOP Accessories

To adapt the spring-applied brakes to the various requirements of different applications an extensive program with a wide range of accessories is available.

Please contact us to discuss your requirements. To ensure correct selection we have on hand an experienced team of application engineers to assist you in all aspects of selection, enabling you to get the optimum solution.

Accessory - dust protection ring (IP44) ...08.550-0009

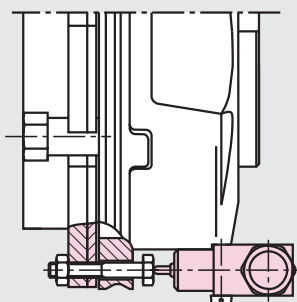


To protect the friction surfaces against dust or dripping water different sizes of dust protection rings are available. When fitting the **COMBISTOP** with a dust protection ring the friction disc must be used on the motor side. This friction disc will be supplied nitrated and is especially designed to hold the dust protection ring.

article number xx.08.550-0009										
size	02	03	04	05	06	07	08	09	10	11
B ₁	22.5	25	33	33.5	38.5	45.5	49	54.5	63	
W ₅	86	103	129	149	167	195	222	259	310	upon request

all dimensions in mm

Accessory - micro switch

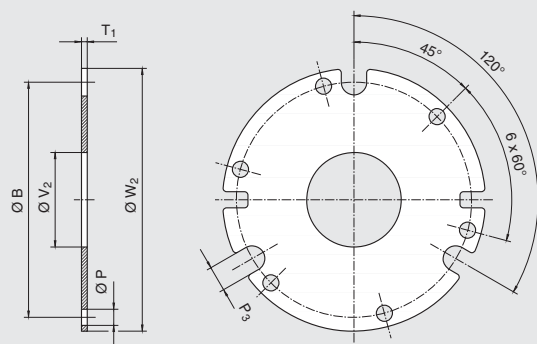


The use of **COMBISTOP** can be fitted with a micro switch for monitoring the functions and the wear. The use of **COMBISTOP** with micro switch is particularly sensible for braking motors on hoisting gears that are operated with frequency inverters.

Detailed mounting dimensions and technical data are provided in the dimension sheet 08.M01-3-0604.

Friction discs and **flanges** provide suitable counter-rotation surfaces for the spring applied brakes and are available in hardened and rustproof design.

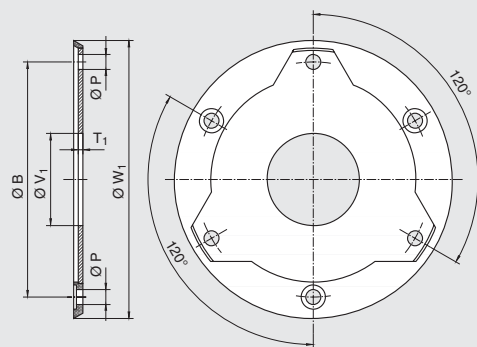
Accessory - friction discs ...08.451...



article number xx.08.451-xxxx										
size	02	03	04	05	06	07	08	09	10	11
B	72	90	112	132	145	170	196	230	278	
P	4.5	5.5	6.5	6.5	9	9	9	11	11	
T ₁	1.5	2	2	2	2.5	2.5	2.5	3	4	
P ₃	7.5	8.5	10.5	18	18	18	14.5	17	17	
V ₂	27	35.5	42.5	47	51	85	100	105	198	
W ₂	82	98	123	146	157	188	214	250	302	
weight [kg]	0.05	0.10	0.15	0.22	0.30	0.40	0.64	0.93	1.50	

all dimensions in mm

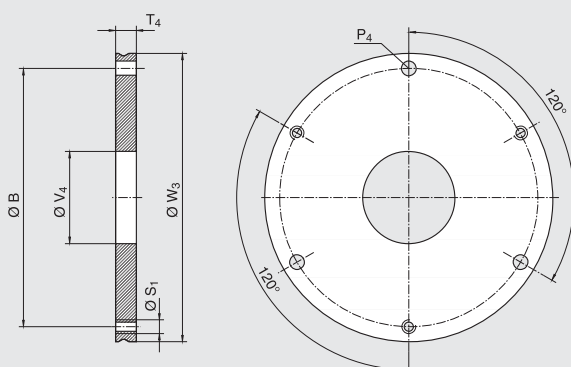
Accessory - friction discs with collar ...08.515...



article number xx.08.515-xxxx										
size	02	03	04	05	06	07	08	09	10	11
B	72	90	112	132	145					
P	4.5	5.5	6.5	6.5	9					
T ₁	1.5	2	2	2	2.5					
V ₁	27	35.5	42.5	47	51					
W ₁	88.5	106	132	153	171					
weight[kg]	0.05	0.10	0.15	0.25	0.35					

all dimensions in mm

Accessory - flange with collar for dust protection ring ...08.510...



article number xx.38.510-0009											
size	00	02	03	04	05	06	07	08	09	10	11
B	52	72	90	112	132	145	170	196	230	278	325
P ₄		3x4,3	3x5,3	3x6,4	3x6,4	3x9	3x9	3x9	3x11	6x11	8x11
S ₁		3xM4	3xM5	3xM6	3xM6	3xM8	3xM8	3xM8	3xM10	6xM10	8xM10
T ₄	5	6	7	9	9	11	11	11	11	12.5	20
V ₄	26	20	30	40	45	55	65	75	90	120	160
W ₃	60	83	100	125	145	163	190	217	254	306	363
weight [kg]	0.08	0.20	0.35	0.75	1	1.50	2.10	2.70	3.70	5.90	12.7

all dimensions in mm

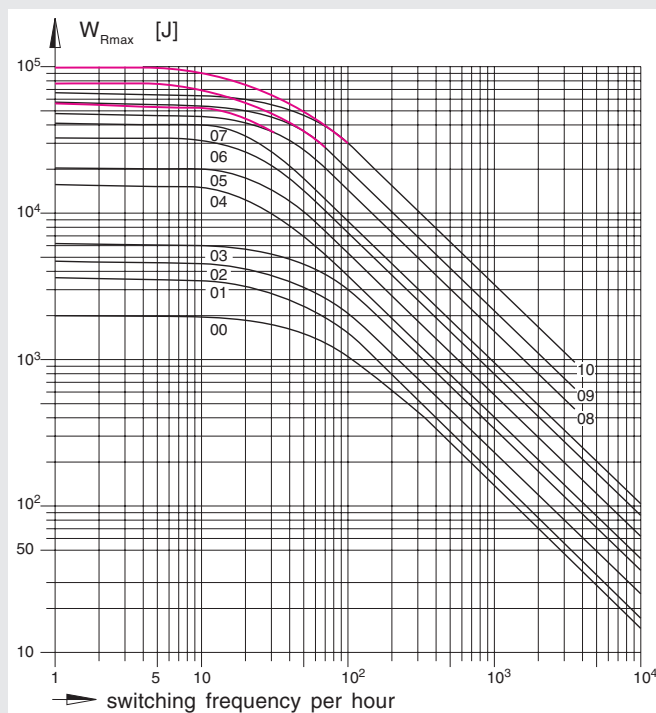
Technical data

max. speed

size	operating stop [rpm]	max. speed		J		g_{min} [mm]	x_n [mm]
		type M, P, T emergency stop [rpm]	type N, H, D emergency stop [rpm]	type M, P, T [10^{-3} kgm^2]	type N, H, D [10^{-3} kgm^2]		
0B	3000	6000	-	0.001	-	-	-
02	3000	6000	6000	0.025	0.025	5.5	0.4
03	3000	6000	6000	0.072	0.072	6.5	0.5
04	3000	6000	6000	0.136	0.136	8	0.6
05	3000	5000	5000	0.35	0.35	10	0.6
06	3000	5000	5000	0.56	0.56	10	1
07	3000	4500	4500	1.57	1.57	10	1
08	3000	3500	3500	5.92	5.92	11	1.2
09	1500	3000	3000	7.38	7.38	12	1.2
10	1500	3000	3000	20.54	20.54	14	1.5
11	1500		2000		180.7	28	1.5

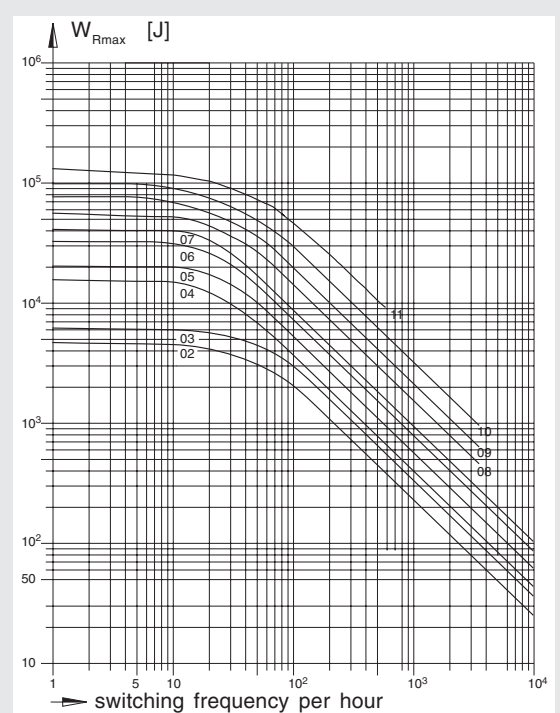
g_{min} min. permissible lining thickness [mm]

Friction switching frequency Type M, P, T



Red line for brake without friction disc

Friction switching frequency Type N, H, D



Permissible friction W_{Rmax} [J] dependence on the switching frequency

Valid only for the stated revolutions per minute

type M, P, T, N, H, D size 0B ... 07 - 3000 rpm

type P, T, N, H, D size 08 ... 11 - 1500 rpm

The values for W_{Rmax} are valid for standard brakes and a second friction surface of casting. Depending on application these values may be exceeded or remained under. Rustfree friction discs, or speeds higher than specified in the diagram, reduce the permissible friction work considerably. If the rated torque of the brake is reduced by turning the adjustment ring (optional) the permissible friction work increases.

COMBISTOP

Switching cycles and switching times

size	M _{2N} [Nm]	P ₂₀ [W]	switching cycles		t ₂ [ms]	AC-switching		DC-switching	
			SC ₁ [1/min]	SC ₂ [1/min]		t _{11~} [ms]	t _{1~} [ms]	t ₁₁₌ [ms]	t ₁₌ [ms]
00	1	11	70	140	35	60	100	12	25
02	4/5	20	60	120	40	40/70	90/100	10	20
03	8/10	25	40 / 60	75	60/55	80/100	140/150	15	30
04	16/20	30	40 / 60	75	100/90	140/180	200	20/25	50
05	32/36	40	25	50	120/110	180/220	240	25	55
06	60	52	5	10	240	200/260	330	25	90
07	100	65	5	10	240/220	400	650	50/40	150/120
08	150	75	5	10	300/320	700	900	60/50	180
09	250	75	2	5	350	900	1200	60	220
10	400/500	130	1	3	350/400	1400	1800/2000	60/100	250/300
11	1000	180	1	2	750	3100	3500	450	1000

variations COMBISTOP type **N, H, D**

SC₁ applicable for rectifiers:

02.91.010-CE07

02.91.020-CE07

02.91.010-CEMV

SC₂ applicable for rectifiers:

04.91.010-CE07

04.91.020-CE07

05.91.010-CE09

06.91.010-CE09

SC maximal permissible switching cycle

at DC-side switching and max. operating temperature of 80 °C.

[min⁻¹]

t₁ engaging time

time from disconnecting the current to attaining the rated torque.

[ms]

t₁₁ engagement delay time

time from disconnecting the current to the rise of the torque.

[ms]

t₂ release time

time from connecting the current to the beginning of torque decrease.

[ms]

The designation of the switching times corresponds to DIN VDE 580.

Switching cycles COMBISTOP with POWERBOX

size	t ₂ [ms]	max. air gap [mm]	switching cycles [1/min]
02	20	1.0	55
03	35	1.8	40
04	50	2.1	40
05	60	3.0	25
06	120	3.0	5
07	120	3.5	5
08	150	3.0	5
09	170	3.5	2
10*	180	4.5	1

* Continuous operation only permissible at 45°C !

230 V AC input voltage and 105 V DC coil

Switching times apply to rated air gap X

Switching cycles apply to DC-side switching

Power supply

COMBISTOP requires DC voltage for operation. For the power supply different half-wave or full-wave rectifiers of the series **COMBITRON 98** are available for DC or AC-side switching, which, depending on the type, are suitable for connection voltages up to 720 V AC rated voltage.

The switching characteristics and functions of the **COMBISTOP** can be optimized through the rapid switch rectifier **COMBITRON 98**.

COMBIPERM are electromagnetically released permanent magnet brakes and clutches for dry operation whose flux is generated by permanent magnets. This effect permits the connection of shafts in voltage free condition or the safe deceleration of masses.

You find possible shaft diameters in the "Bore Table" on page 51.

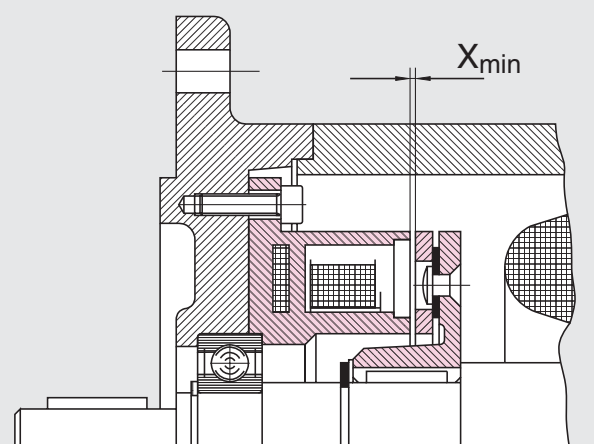
On request we adapt **COMBIPERM** to your constructional and electrical requirements.

Program Schedule

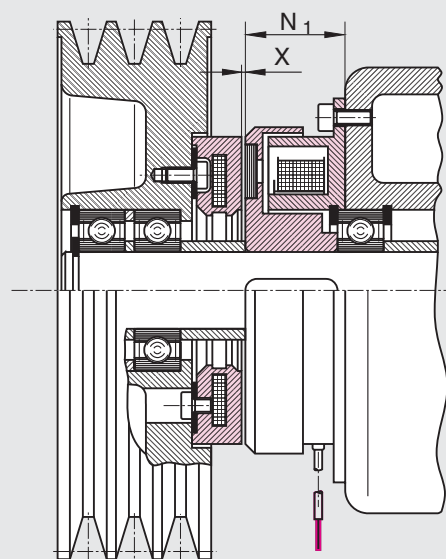
COMBIPERM quiescent-current operated brakes and clutches

Holding brake with Emergency-Stop-function 0.4 ...145 Nm page 17 COMBIPERM **P1**

Clutch quiescent-current operated 6 ... 120 Nm page 19 COMBIPERM **22**



COMBIPERM **P1**



COMBIPERM **22**

Technical data

moments of inertia, friction, -rating	page 20
switching times	page 20
dimensioning / calculation	page 50
bore table COMBINORM / COMBIPERM	page 51

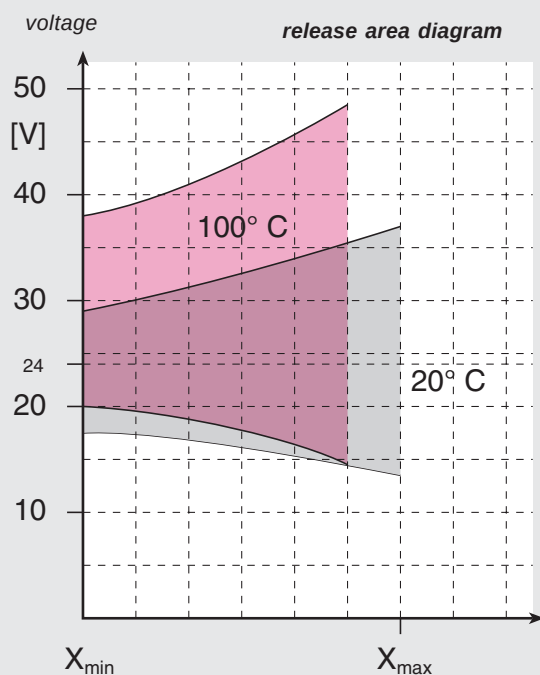
COMBIPERM **P1** first choice for your servomotor

are powerful permanent magnet brakes with frictionally engaged, backlash-free effect. Rare earth magnets create a force field, which is cancelled by the counter-pole magnet coil (opened) in current-supplied condition and in combination with the membrane spring on the armature it ensures a residual torque-free separation independent of the installation position.

COMBIPERM P1 are designed for rated operating voltage 24 V DC according to ISO class F (max. 155°C) and ensure a safe operation within a wide range of temperatures. On request versions in ISO class H (180°C) and other operating voltages are available.



Range of application: e.g. machine building, medical technology, industrial robots, servo-drives



Please bear in mind

- that magnetic materials within the direct surroundings can weaken the torque, reduce maximal air gaps and lead to a shifting of the release range.
- that the rated torques are achieved after a required running-in process (please see instruction manual).
- that the torques become less at higher speeds.

ordering example: **COMBIPERM P1**

size 06. P1. 130 design
type

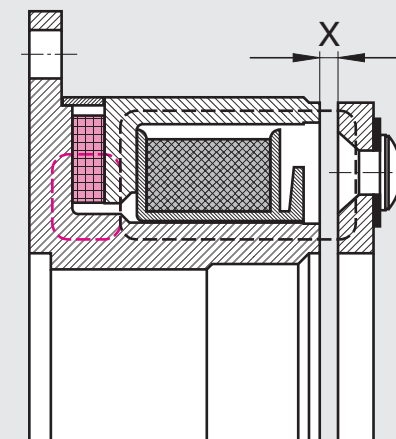
V DC, $\emptyset d_{30}$?

ordering example: **COMBIPERM 22**

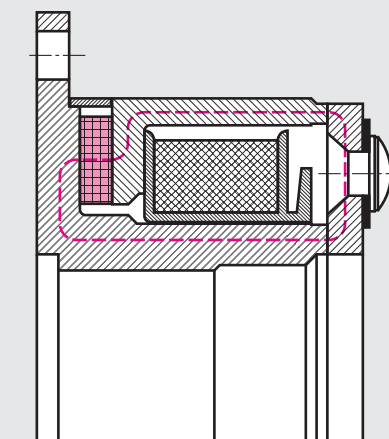
size 06. 22. 130 design
type

V DC, $\emptyset d$, $\emptyset d_1$?

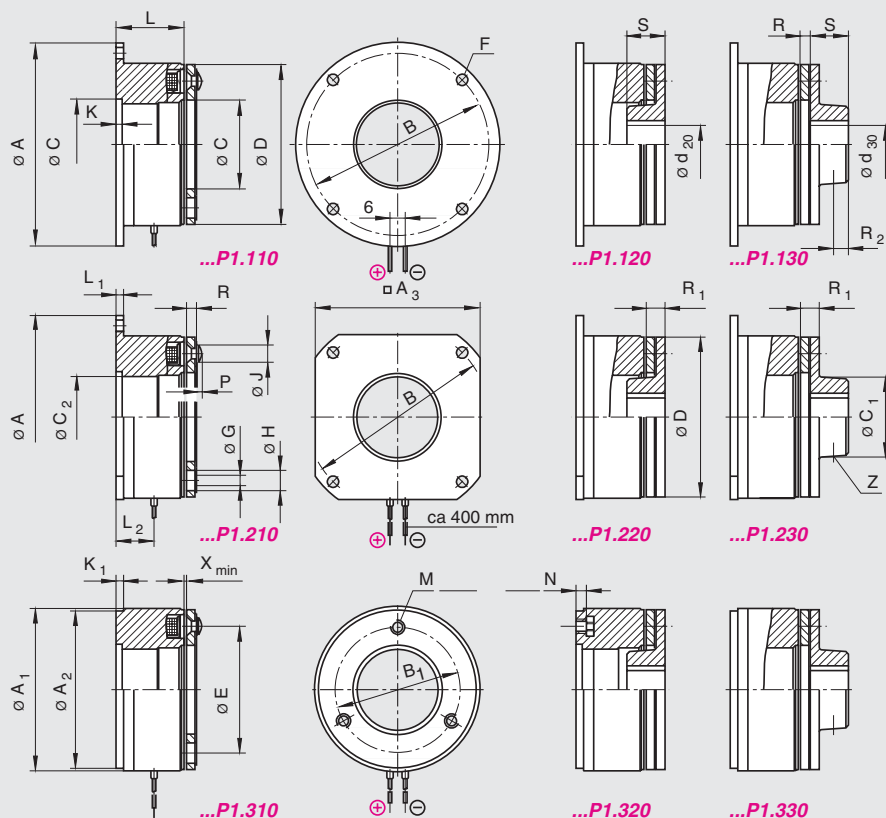
COMBIPERM
- brake with current -



COMBIPERM
- brake without current -



COMBIPERM P1



size	M _{2N} [Nm]	P ₂₀ [W]	A _{h8}	A ₁	A _{2h8}	A ₃	B	B ₁	C ^{H8}	C ₁	C ₂	D	E	Ø F	G	H	J	K
01	0.4	8	39	28	28	32	33.5	22	11	13.5	-	28	19.5	3.4	2x2.1	5.3	4.5	-
02	1	10	45	32.2	32	34	38	23	12.5	16	-	32	23	3.4	3x2.6	6	5	-
03	2	11	54	41	40	42	47	28.5	19	22	-	40	30	3.4	3x3.1	6	5.5	-
05	4.5	12	65	51.5	50	53	58	40	26	24	24	50	38	3.4	3x3.1	6.5	5.5	2
06	9	18	80	64	63	66	72	49	35	32	32	63	50	4.5	3x4.1	10	8	2
07	18	24	100	80.8	80	83	90	63	42	38	38	80	60	5.5	3x4.1	11	8	2
08	36	26	125	101	100	103	112	78	52	48	48.5	100	76	6.5	3x5.1	11.5	10	2.5
09	72	40	150	126	125	128	137	106	62	57	58	125	95	6.5	3x6.1	15	11.5	3.5
10	145	50	190	161	160	163	175	135	80	71	75	160	120	9	3x8.1	21	14.5	3.5

size	K ₁	L	L ₁	L ₂	M	N	P	R	R ₁	R ₂	S	d ₂₀ ^{H7}	d ₃₀ ^{H7}	d ₃₀ ^{H7}	X _{min}	X _{max} ^{20°}	Z
01	3	19.5	2	10.5	2xM3	3	1	2.25	4.25	2.7	7	6	6	8	0.15	0.3	1xM3
02	2	21.5	2	10.5	3xM3	3	1.3	2.1	4.1	4	10	8	8	10	0.15	0.3	1xM3
03	2	22.5	2	12	3xM3	3	1.5	2.6	5.2	5	12	10	12	15	0.15	0.4	1xM4
05	2	28.5	2	14	3xM3	3	1.5	3	6	5	12	15	15	19	0.2	0.5	1xM5
06	3	26.8	3	15	3xM4	4	2	3.9	7.4	6	15	18	18	25	0.3	0.65	1xM6
07	3	29.9	3	16.5	3xM4	5	2	4.5	8.5	8	20	22	22	30	0.3	0.8	1xM6
08	4	33.9	4	19.5	3xM5	6.2	2.5	6.2	11.2	10	25	30	30	38	0.35	0.9	1xM8
09	5	37.8	5	23	3xM6	7	3	7.3	13.3	12	30	40	40	50	0.4	1.0	2xM10
10	6	42.6	6	24	3xM8	9.5	4	9.4	16.4	15	38	50	50	65	0.5	1.2	2xM10

all dimensions in mm keyway to DIN 6885/1-P9 standard voltage 24 V DC (release range + 6 % / - 10 %) according to VDE 0580, isolation class B" hub DIN 6885/1

COMBIPERM 22

COMBIPERM 22 are permanent magnet **clutches**, which transmit in currentless condition frictionally engaged torque. The magnetic circle is optimized by the arrangement of the permanent magnets in the armature, thus permitting the transmission of high torques on small constructional spaces. The opening of the friction-type connection takes place by the antipole connection of the electromagnetic circuit, thereby neutralizing the force action of the permanent magnets

Range of application: e.g. robot technique, medical equipment

size	M _{2N} [Nm]	P ₂₀ [W]	a ₁	A h8	A ₁	b ₁	B	B ₁	B ₃	Ø C ₃	C ₁	C ₇ k6	C H8	C ₂	d max	d ₁ max	d ₃ max	d ₆	D	D ₂	E
06	6	15	10	80	-	40.3	72	-	-	32	32	38	35	36.0	18	20	17	12	63	-	50
07	12	20	14	100	-	47.0	90	-	37	39	38	45	42	43.5	22	25	22	15	80	-	60
08	24	28	16	125	62.5	57.3	112	56.0	47	48	48	55	52	53.8	30	30	30	20	100	85	76
09	50	35	18	150	75.0	66.2	137	68.5	52	62	58	64	62	63.8	35	35	35	25	125	95	95
10	120	50	20	190	95.0	77.6	175	87.5	62	80	73	75	80	82.1	45	50	50	30	160	126	120

size	E ₁	ØF	ØF ₁	ØG	ØH ₂	J ₂	K	K ₁	K ₅	N ₁	O	O ₁	O ₂	N ₂	M ₃	L ₆	P ₁	P ₂	P ₃	P ₄	P ₅
06	-	4x4.5	-	3x4.1	3x8	3x7.0	3.5	1.6	12.2	24.0	6	3	19.0	27.0	36	20	3.3	3.9	-	-	4.0
07	-	4x5.5	-	3x4.1	3x8	3x7.0	4.25	1.85	13.5	26.5	7	3	21.5	33.5	43	25	3.3	3.9	-	-	4.5
08	45.75	4x6.6	6.5	3x5.1	3x10	3x8.5	5.0	2.15	16.0	30.0	8	4	24.0	40.5	52	30	4.0	4.7	16.2	12	5.5
09	55.0	4x6.6	6.5	3x6.1	3x11	3x10.0	5.5	2.15	20.0	33.5	9	4	25.0	48.5	66	40	4.7	5.2	18.7	14	5.5
10	72.5	4x9.0	9.0	3x8.1	3x15	3x13.0	6.0	2.65	22.7	37.5	11	5	31.5	58.0	80	50	5.8	6.5	21.5	14	7.0

size	R ₅	R ₆	R ₇	V ₁	S	S ₁	S ₃	S ₇	T	V	W	W ₁	X	Z ₁	Z ₂	weight [kg]			
																110	130/140	210 (710)	230 (730) 240 (740)
06	12.5	16	16.0	6	15	22	41.0	18.6	67	-	-	-	0.3	1xM6	-	0.5	0.5	1.0	1.0
07	14.0	18	17.7	8	20	24	45.0	24.2	85	-	-	-	0.3	1xM6	3xM4	1.0	1.25	1.25	1.75
08	17.0	22	21.6	10	25	27	51.5	30.7	106	M5	M4	46.5	0.35	1xM8	4xM4	2.0	2.25	2.25	3.0
09	20.0	26	25.5	12	30	30	55.0	40.8	133	M8	M5	55.0	0.4	2xM10	4xM4	3.5	4.0	4.0	5.0
10	23.0	30	29.5	15	38	34	65.0	52.5	169	M8	M5	72.5	0.5	2xM10	4xM5	11.5	12.5	12.5	10.0

all dimensions in mm keyway to DIN 6885/1-^{P9} standard voltage 24 V DC (release range + 6 % / - 10 %) according to VDE 0580, isolation class „B“ hub DIN 6885/1

shaft mounted clutch

COMBIPERM 22

...22.XX0-...

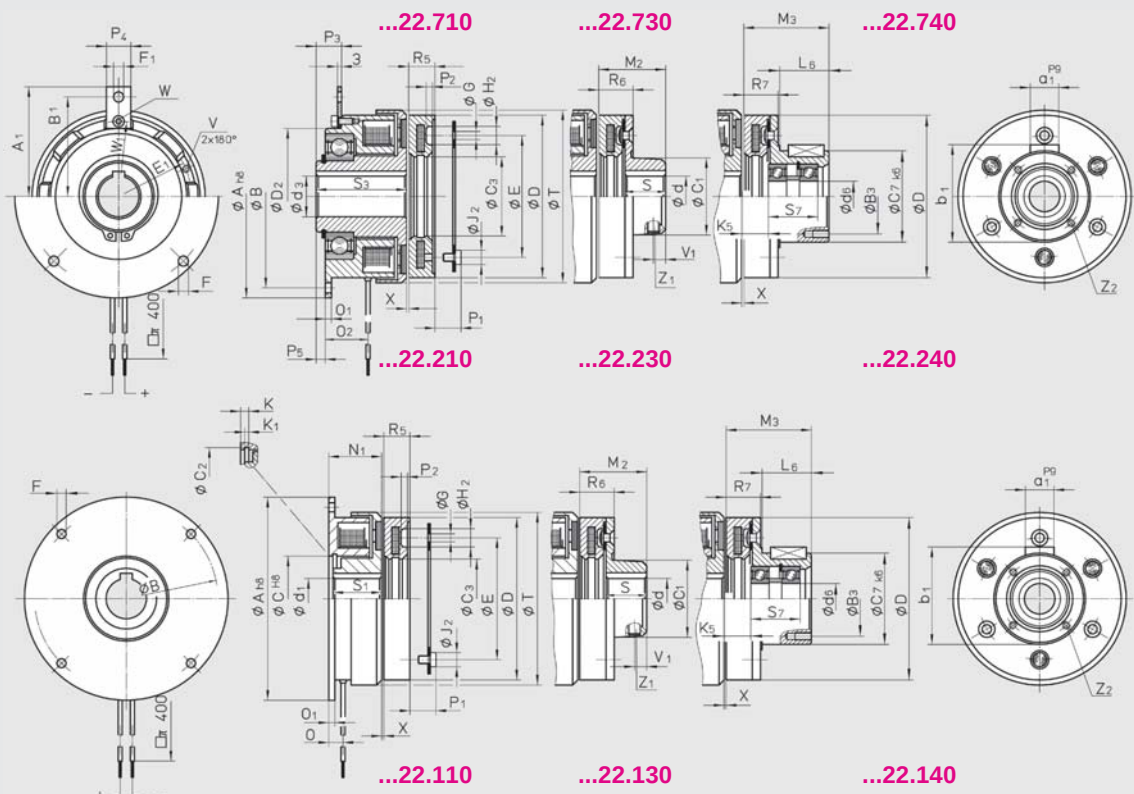
size 08 + 12

size 06 + 07

flange mounted clutch

COMBIPERM 22

...22.XX0-...



Technical data

COMBIPERM size	P1 / 22			01	02	03	05	06	07	08
M_{2N}	P1	20°		0.4	1	2	4.5	9	18	36
	22	20°	[Nm]					6	12	24
$M_{stat.}$	P1	100°		0.35	0.8	1.8	4	8	15	32
			[Nm]	0.3	0.8	1.7	3.8	7.5	15	28
$M_{dyn.}$	P1	20°	[kgm ²]	0.001	0.001	0.001	0.001	0.002	0.004	0.012
			[rpm]	3000	3000	3000	3000	2000	2000	2000
P_{20}	P1		[W]	8	10	11	12	18	24	26
	22							15	20	28
J										
armature	P1.110			0.01	0.014	0.045	0.122	0.37	1.15	4
	P1.120/130			0.013	0.021	0.068	0.18	0.54	1.66	5.56
	22.110/210/710							1.18	3.7	10.9
	22.130/230/730		[10 ⁻⁴ kgm ²]					1.38	4.23	12.85
rotor	22.140/240/740							1.86	5.6	16.4
	22.110/130/140							0.825	2.38	7.25
	22.210/230/240/710/730/740							0.9	2.6	8
$W_{R0,1}$	P1		[kJ]	200	300	410	580	890	1290	2900
			[kgm ²]	0.001	0.001	0.001	0.001	0.0015	0.004	0.0120
			[rpm]	3000	3000	3000	3000	2000	2000	2000
$W_{R0,1}$	22		[10 ⁷ J]					0.67	1.14	1.77
X_{max}	P1	20°	[mm]	0.3	0.3	0.4	0.5	0.65	0.8	0.9
	22							0.4	0.4	0.5
X_{min}	P1			0.15	0.15	0.15	0.2	0.3	0.3	0.35
	22							0.3	0.3	0.35
n_{max}	P1		[rpm]	10000	10000	10000	10000	10000	10000	10000
	22							8000	6000	5000
switching times	P1	t_2	[ms]	10	12	25	35	40	50	90
		$t_{11} =$		2	2	2	2	2	3	3
		$t_1 =$		6	6	6	7	7	10	22
	22	t_2						35	40	70
		$t_{11} =$						6	7	8
		$t_1 =$						30	35	42

Legend

M_{2N}	rated torque after running in process (slip speed 20 rpm)	[Nm]	t_1
$M_{stat. 100°C}$	rated torque at 100° C (slip speed 20 rpm)	[Nm]	t_{11}
$M_{dyn. 20°C}$	switching torque at specified conditions	[Nm]	t_2
P_{20}	power at 20° C	[W]	
J	moment of inertia	[kgm ²]	
n_{max}	max. speed	[rpm]	
X_{min}	nominal air gap	[mm]	
X_{max}	max. air gap at which the armature attracts	[mm]	
$W_{R0,1}$	friction work up to 0.1 mm abrasion	[kJ]	

Engaging time: Time from disconnecting the current until the rated torque is attained. [ms]

Engaging delay time: Time from disconnecting the current until the torque rises. [ms]

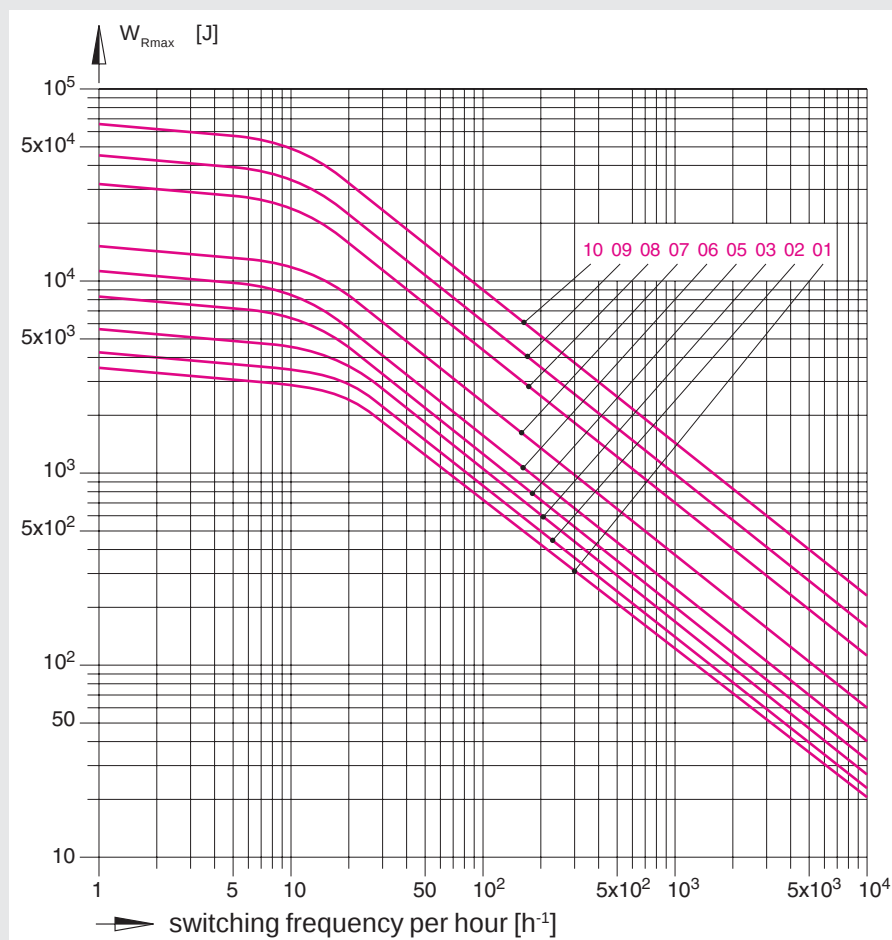
Release time: Time from connecting the current until the torque decreases. [ms]

The stated switching times are achieved with adjusted nominal air-gap (x_{min}). These are averages whose dispersion depends on the power supply and coil temperature.

COMBIPERM

09	10
72	145
50	120
62	130
55	110
0.036	0.1
2000	2000
40	50
35	50
11.5	39
16	53
31.7	95
36.6	110
46.6	140
21.9	67.4
24	73
6200	13000
0.036	0.1
2000	2000
2.86	4.66
1	1.2
0.6	0.7
0.4	0.5
0.4	0.5
8000	8000
4000	3000
140	190
7	12
25	65
90	105
10	12
50	60

Permissible friction W_{Rmax} [J]
depending on the switching frequency type **P1**



The values for W_{Rmax} apply to a speed 3000 rpm. Dependent on the actual application W_{Rmax} may exceed or fall below these values.

Power Supply

COMBIPERM needs a smoothed DC voltage. To ensure a safe operation in case of large temperature variations, the coil should be supplied with constant current.

Please pay attention to the polarity of the connection leads.

(positive = green/red, negative = green/blue).

KEB supplies transformer rectifiers with capacitor for the 24 V DC power supply.

Please refer to our dimension diagram for mounting dimensions and technical datas

92.M01-4-0702.

COMBINORM - operating-current operated brakes and clutches use the flux of an electromagnet, concentrated on two pole surfaces, for the connecting, separating or holding of shafts and the connected loads.

COMBINORM covers a complete program with brakes, clutches and combinations as installation and attachment components for the applications in machines, plants and equipment in the application range of 0.5 to 500 Nm.

On request we adapt the **COMBINORM** to your constructional and electrical requirements.

Program Schedule

COMBINORM Operating-current operated brakes and clutches

Operating current brake 0.5 ... 500 Nm	page 24	COMBINORM B
Operating current clutch-brake-combination 7 ... 500 Nm	page 26	COMBINORM K
Operating current clutch 0.5 ... 500 Nm	page 26	COMBINORM C
Operating current toothed clutch 21 ... 390 Nm	page 32	COMBINORM T

Technical data

Moments of inertia, friction, rating page 34 |

Switching times

Dimensioning / calculations

bores table COMBINORM / COMBIPERM

ordering example: **COMBINORM C**

size 06. 03. 130 design
type

V DC, Ø d₁, Ø d ?

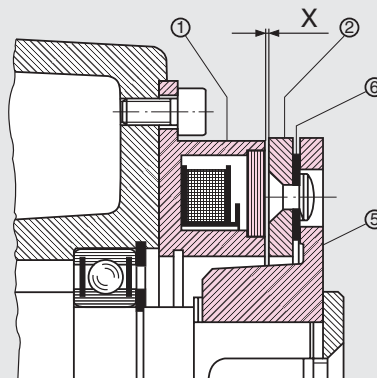
COMBINORM

Installation Examples

flange mounted brakes

COMBINORM B ...02.120...

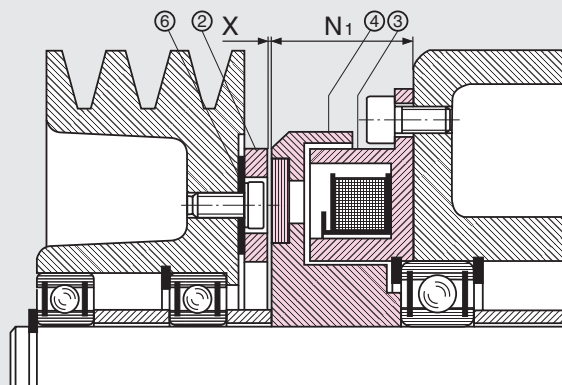
- ① brake magnet
- ② armature
- ⑤ hub
- ⑥ spring



flange mounted clutches

COMBINORM C and T ...03.110...

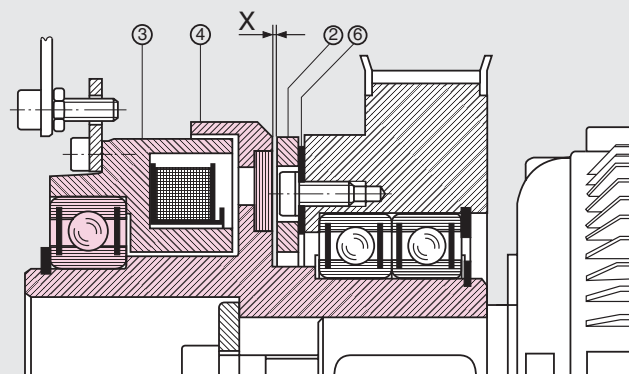
- ② armature
- ③ clutch magnet
- ④ rotor
- ⑥ spring



shaft mounted clutches

COMBINORM C and T ...03.810...

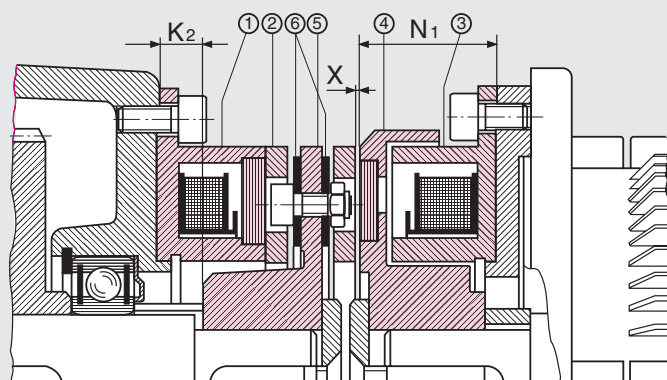
- ② armature
- ③ clutch magnet
- ④ rotor
- ⑥ spring



clutch-brake-combination

COMBINORM K ...04.170...

- ① brake magnet
- ② armature
- ③ clutch magnet
- ④ rotor
- ⑤ hub
- ⑥ spring



COMBINORM **B**

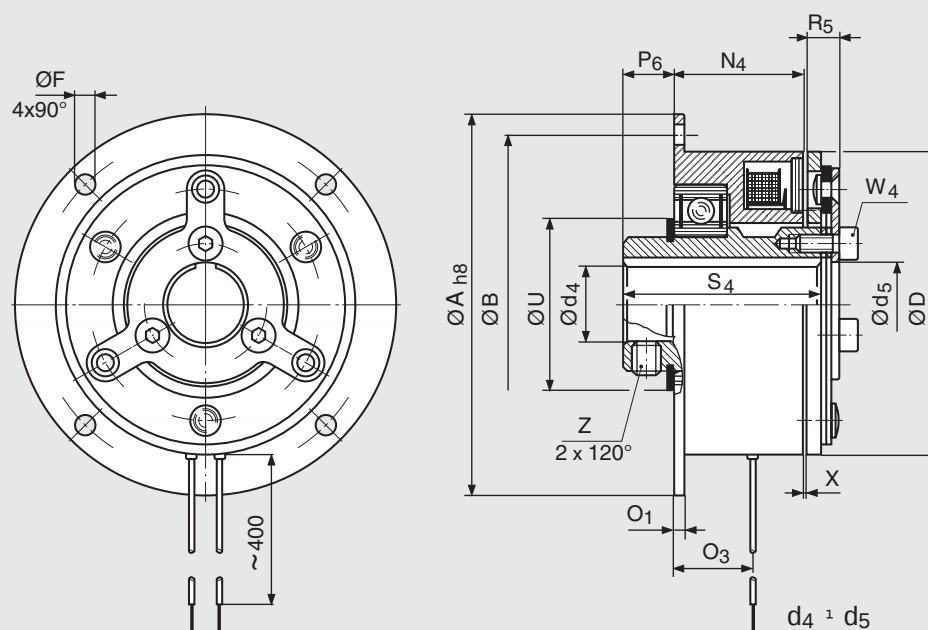
are the most economical solution for the deceleration and holding of loads for the flange- and shaft-mounted installation in machines and plants.

The magnets with a rated voltage of 24 V DC are designed according to ISO class B and are available in various special voltages on request.

Shaft mounted brakes

COMBINORM **B**

...02.320...



available shaft diameters page 51

...02.320

size	M _{2N} [Nm]	P ₂₀ [W]	A _{h8}	B	C ^{H8}	C ₁	C ₂	d/d ₄ max	d ₅	D	E	F	G	H	J	K	K ₁
01	0.5	6	39	33.5	11	13.5	-	6		28	19.5	3,4	2 x 2.1	5.3	4.5	-	-
02	0.75	6	45	38	13	16	13.6	8		32	23	3,4	3 x 2.6	6	5	3	1.1
03	1.5	8	54	47	19	22	20	10		40	30	3,4	3 x 3.1	6	5.5	3	1.1
05	3	10	65	58	26	24	27	15		50	38	3,4	3 x 3.1	6.5	5.5	3.2	1.3
06	7	12	80	72	35	32	36	20	18	63	50	4,5	3 x 4.1	10	8	3.5	1.6
07	15	16	100	90	42	38	43.5	22	21	80	60	5,5	3 x 4.1	11	8	4.25	1.85
08	30	21	125	112	52	48	53.8	30	28	100	76	6,6	3 x 5.1	11.5	10	5	2.15
09	65	28	150	137	62	58	63.8	35	35	125	95	6,6	3 x 6.1	15	11.5	5.5	2.15
10	130	38	190	175	80	73	82.1	45	44	160	120	9	3 x 8.1	21	14.5	6	2.65
11	250	50	230	215	100	92	102.1	60		200	158	9	3 x 10.1	25	17.5	7	3.15
12	500	65	290	270	125	112	127.4	70		250	210	11	4 x 12.1	28	20.5	8	4.15
13	Dimensions and technical data see drawing 02.004-4-01001																

All dimensions in mm keyway according to DIN 6885/1-P9 Standard voltage 24 V DC VDE 0580, ISO-class „B“

Range of application:

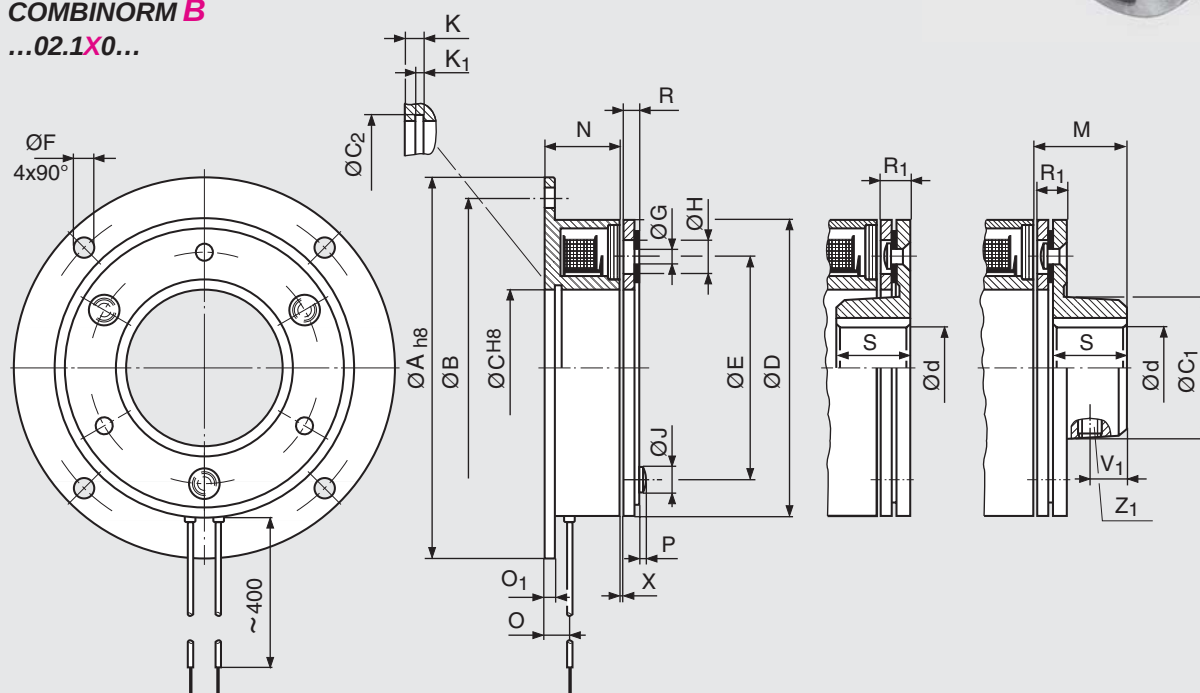
e.g. mail processing, winding equipment, door and gate systems, roller conveyor, strapping machines, balancing machines, sorting machines.



Flange mounted brakes

COMBINORM B

...02.1X0...



...02.110

...02.120

...02.130

M	N	N ₄	O	O ₁	O ₃	P	P ₆	R	R ₁	R ₅	S	S ₄	U	V ₁	W ₄	X	Z ₁	weight [kg]		
																		110	120/130	320
9.3	13.7		5	1.5		1		2.3	4.3		7			2.5		0.1	1 x M 3	0.05	0.05	
12.1	17		7.5	2		1.3		2.1	4.1		10			4		0.15	1 x M 3	0.1	0.1	
14.7	20		7	2		1.5		2.7	5.3		12			5		0.15	1 x M 4	0.15	0.15	
15	22		7.5	2		1.5		3	6		12			5		0.2	1 x M 5	0.2	0.25	
18.8	18	31.2	6	3	19	2	9.3	3.8	7.3	6.3	15	45	39	6	M4	0.2	1 x M 6	0.3	0.3	0.8
24.3	20	34.2	7	3	21.5	2	13.2	4.3	8.3	6.9	20	52.5	45	8	M5	0.2	1 x M 6	0.5	0.6	1.5
31	22	38	8	4	24	2.5	13.5	6	11	9.3	25	58.5	56	10	M6	0.2	1 x M 8	0.9	1.1	2.7
36.9	24	40	9	4	25	3	13.8	6.9	12.9	10.9	30	62	61	12	M8	0.3	2 x M10	1.7	2	4.2
46.9	26	46.3	11	5	31.5	4	17.3	8.9	15.9	14.1	38	74	84	15	M10	0.3	2 x M10	3.2	4	7.8
59.2	30		12	5		4.5		11.2	20.2		48			19		0.4	2 x M12	5.9	7	
68	35		15	6		5		13	24		55			22		0.4	2 x M12	11.2	13.5	

COMBINORM *K*

covers a series of houseless construction units, designed for the connection and holding of auxiliary drives, allowing a backlash-free transmission with spring-controlled armature systems. The installation is done directly in the machine construction.

Range of application: *e.g. paper processing, laundry folding equipment, feeder*

available shaft diameters page 51

size	M _{2N} [Nm]	P ₂₀ [W]		A _{h8}	B	C ^{H8}	C ₂ max.	d max.	d ₁	F	K	K ₁	K ₂	L ₅	N	N ₁	O	O ₁	R ₂	S	S ₆	X	weight [kg]
06	7	15	12	80	72	35	36	20	20	4.5	3.5	1.6	11.2	55.1	18	24	6	3	12.9	15	20	0.2	0.85
07	15	20	16	100	90	42	43.5	22	25	5.5	4.25	1.85	9.3	61.3	20	26.5	7	3	14.6	20	22	0.2	1.5
08	30	28	21	125	112	52	53.8	30	30	6.6	5	2.15	8.9	71	22	30	8	4	18.8	25	24.5	0.2	2.7
09	65	35	28	150	137	62	63.8	35	35	6.6	5.5	2.15	7.9	79.6	24	33.5	9	4	21.8	30	27.5	0.3	4.8
10	130	50	38	190	175	80	82.1	45	50	9	6	2.65	5	90.8	26	37.5	11	5	27	38	31	0.3	9.5
11	250	68	50	230	215	100	102.1	60	65	9	7	3.15	3.4	108.2	30	44	12	5	33.8	48	37	0.4	17.9
12	500	85	65	290	270	125	127.4	70	80	11	8	4.15	5.1	125.6	35	51	15	6	39.2	55	43.5	0.4	31.5

All dimensions in mm keyway according to DIN 6885/1-P9 Standard voltage 24 V DC VDE 0580, ISO-class „B“

the switchable shaft connections are proven millions of times in the machine building and allow the controlled connection and disconnection of functional parts in an especially easy manner.

Electromagnets according to ISO class B with rated voltage of 24 V DC create a flux, whose effect leads over the pole surfaces of the rotors and armatures.

Available on request in various special voltages.

Range of application: *e.g. paper processing, winding drives, door and gate systems, feed systems, strapping machines, sorting machines*

available shaft diameters page 51

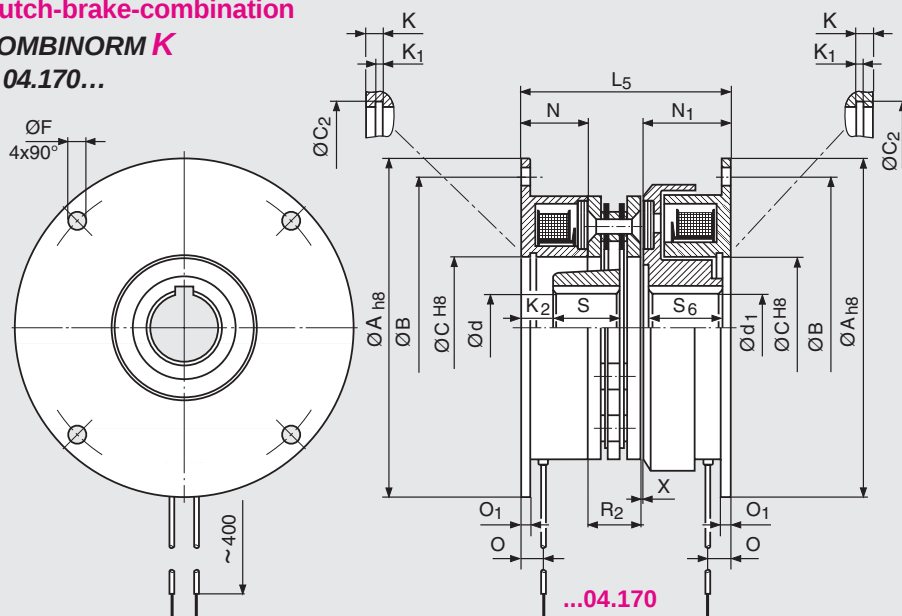
size	M _{2N} [Nm]	P ₂₀ [W]	A _{h8}	B	C ^{H8}	C ₁	C ₂	d max	d ₁ max	D	E	F	G	H	J
01	0.5	6	39	33.5	11	13.5	-	6	6	28	19.5	3.4	2 x 2.1	5.3	4.5
02	0.75	6	45	38	13	16	13.6	8	8	32	23	3.4	3 x 2.6	6	5
03	1.5	8	54	47	19	22	20	10	10	40	30	3.4	3 x 3.1	6	5.5
05	3	10	65	58	26	24	27	15	15	50	38	3.4	3 x 3.1	6.5	5.5
06	7	15	80	72	35	32	36	18	20	63	50	4.5	3 x 4.1	10	8
07	15	20	100	90	42	38	43.5	22	25	80	60	5.5	3 x 4.1	11	8
08	30	28	125	112	52	48	53.8	30	30	100	76	6.6	3 x 5.1	11.5	10
09	65	35	150	137	62	58	63.8	35	35	125	95	6.6	3 x 6.1	15	11.5
10	130	50	190	175	80	73	82.1	45	50	160	120	9	3 x 8.1	21	14.5
11	250	68	230	215	100	92	102.1	60	65	200	158	9	3 x 10.1	25	17.5
12	500	85	290	270	125	112	127.4	70	80	250	210	11	4 x 12.1	28	20.5

All dimensions in mm keyway according to DIN 6885/1-P9 Standard voltage 24 V DC VDE 0580, ISO-class „B“

clutch-brake-combination

COMBINORM K

...04.170...

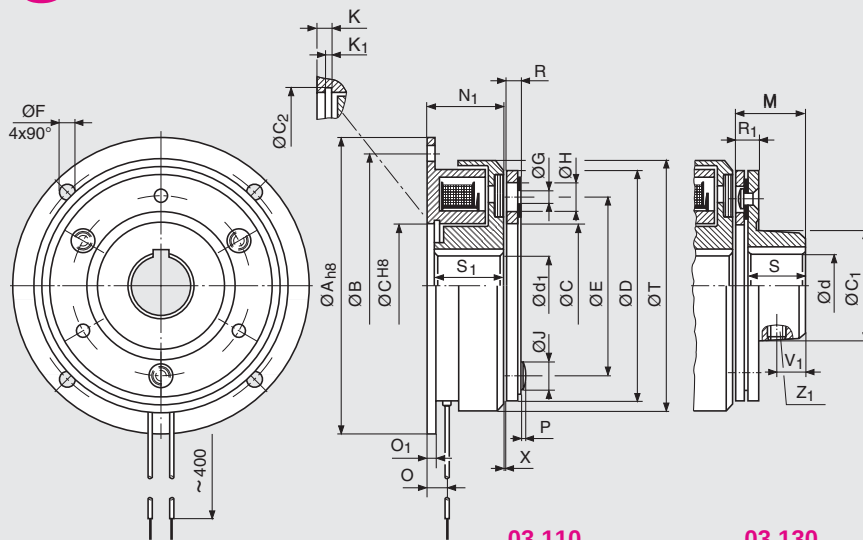


COMBINORM C

flange mounted clutches

COMBINORM C

...03.1X0...



...03.110

...03.130

K	K ₁	M	N ₁	O	O ₁	P	R	R ₁	S	S ₁	T	V ₁	X	Z ₁	weight [kg]	
															110	130
-	-	9.3	18	5	1.5	1	2.3	4.3	7	16.5	31	2.5	0.1	1 x M 3	0.1	0.1
3	1.1	12.1	22.2	7.5	2	1.3	2.1	4.1	10	20.2	34	4	0.15	1 x M 3	0.1	0.1
3	1.1	14.7	25.4	7	2	1.5	2.7	5.3	12	23.4	43	5	0.15	1 x M 4	0.2	0.2
3.2	1.3	15	28.1	7.5	2	1.5	3	6	12	26.1	54	5	0.2	1 x M 5	0.35	0.4
3.5	1.6	18.8	24	6	3	2	3.8	7.3	15	22	67	6	0.2	1 x M 6	0.5	0.5
4.25	1.85	24.3	26.5	7	3	2	4.3	8.3	20	24	85	8	0.2	1 x M 6	0.9	1
5	2.15	31	30	8	4	2.5	6	11	25	27	106	10	0.2	1 x M 8	1.6	1.8
5.5	2.15	36.9	33.5	9	4	3	6.9	12.9	30	30	133	12	0.3	2 x M10	2.8	3.1
6	2.65	46.9	37.5	11	5	4	8.9	15.9	38	34	169	15	0.3	2 x M10	5.6	6.3
7	3.15	59.2	44	12	5	4.5	11.2	20.2	48	40	212.5	19	0.4	2 x M12	9.7	11
8	4.15	68	51	15	6	5	13	24	55	47	266	22	0.4	2 x M12	17.9	20.3

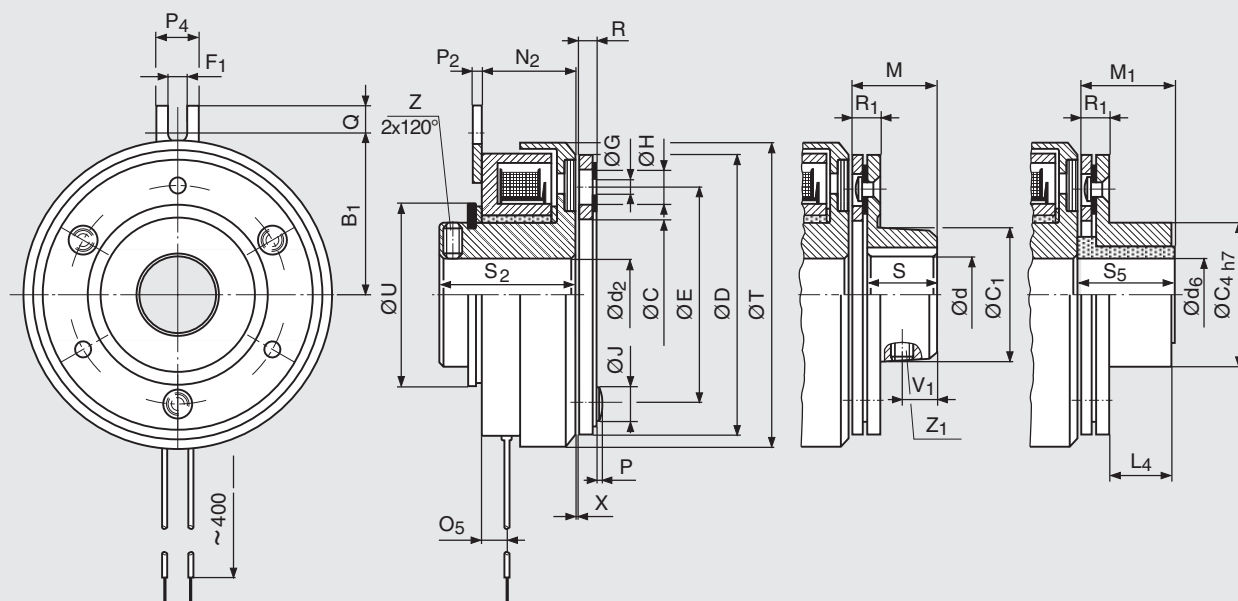
COMBINORM C

shaft mounted clutches size 01 ... 07

COMBINORM C

...03.6X0...

table (1)



...03.610

...03.630

...03.640

table (1)

size	M _{2N} [Nm]	P ₂₀ [W]	B ₁	C	C ₁	C ₄	d max	d ₂ max	d ₆ max	D	E	F ₁	G	H	J	L ₄	M	M ₁
01	0.5	6	16.8	11	13.5	13	6	6	6	28	19.5	3.1	2 x 2.1	5.3	4.5	4.8	9.3	9.3
02	0.75	6	20	13	16	14	8	6	6	32	23	3.1	3 x 2.6	6	5	7.8	12.1	12.1
03	1.5	8	23	19	22	18	10	10	10	40	30	3.1	3 x 3.1	6	5.5	9.1	14.7	14.7
05	3	10	28	26	24	28	15	17	15	50	38	3.1	3 x 3.1	6.5	5.5	8.8	15	15
06	7	15	36	35	32	-	18	20	-	63	50	5.2	3 x 4.1	10	8	-	18.8	-
07	15	20	45	42	38	-	22	25	-	80	60	5.2	3 x 4.1	11	8	-	24.3	-

table (2)

size	M _{2N} [Nm]	P ₂₀ [W]	A _{h8}	A ₁	B	B ₁	C	C ₁	d max	d ₃ max	D	D ₂	E	E ₁	F	F ₁	G
06	7	15	80	-	72	-	35	32	18	17	63	-	50	-	4.5	-	3 x 4.1
07	15	20	100	-	90	-	42	38	22	22	80	-	60	-	5.5	-	3 x 4.1
08	30	28	-	62.5	-	56	52	48	30	30	100	85	76	45.75	-	6.5	3 x 5.1
09	65	35	-	75	-	68.5	62	58	35	35	125	95	95	55	-	6.5	3 x 6.1
10	130	50	-	95	-	87.5	80	73	45	50	160	126	120	72.5	-	9	3 x 8.1
11	250	68	-	115	-	107.5	100	92	60	50	200	126	158	88	-	9	3 x 10.1
12	500	85	-	145	-	135	125	112	70	60	250	160	210	110	-	11	4 x 12.1

All dimensions in mm keyway according to DIN 6885/1-P9 Standard voltage 24 V DC VDE 0580, ISO-class „B“

available shaft diameters page 51

shaft mounted clutches size 06 ... 12

COMBINORM C

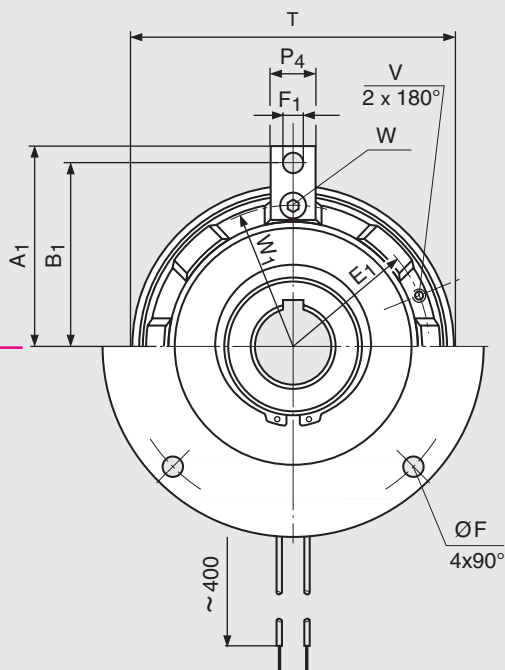
...03.XX0...

design
torque support

size 08... 12

size 06 + 07

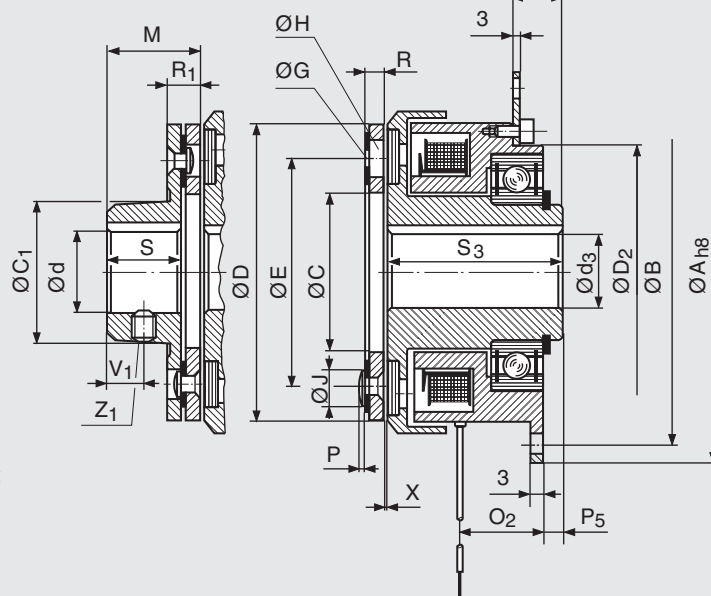
design
flange



...03.730

...03.710

table (2)



...03.230

...03.210

N ₂	O ₅	P	P ₂	P ₄	Q	R	R ₁	S	S ₂	S ₅	T	U	V ₁	X	Z	Z ₁	weight 110 [kg] 130	
17.3	3.6	1	1.5	8	3	2.3	4.3	7	23.5	9.4	31	17	2,5	0.1	M3	M3	0.1	0.1
19.8	5	1.3	1.5	8	3	2.1	4.1	10	26.2	12.25	34	21	4	0.15	M3	M3	0.1	0.1
23	5.1	1.5	1.5	8	3	2.7	5.3	12	30.4	14.85	43	23	5	0.15	M4	M4	0.2	0.2
26.1	7.8	1.5	1.5	8	3	3	6	12	34.1	15.2	54	32	5	0.2	M4	M5	0.35	0.4
24	6	2	2.5	12	7	3.8	7.3	15	33	-	67	41	6	0.2	M4	M6	0.5	0.5
26.5	7	2	2.5	12	7	4.3	8.3	20	38	-	85	50	8	0.2	M6	M6	0.9	1

H	J	M	O ₂	P	P ₃	P ₄	P ₅	R	R ₁	S	S ₃	T	V	V ₁	W	W ₁	X	Z ₁	weight 210 [kg] 230 710 730	
10	8	18.8	19	2	-	-	4	3.8	7.3	15	41	67	-	6	-	-	0.2	1xM6	0.8	0.9
11	8	24.3	21.5	2	-	-	4.5	4.3	8.3	20	45	85	-	8	-	-	0.2	1xM6	1.5	1.6
11.5	10	31	24	2.5	16.2	12	5.5	6	11	25	51.5	106	M5	10	M4	46.5	0.2	1xM8	2.3	2.5
15	11.5	36.9	25	3	18.7	14	5.5	6.9	12.9	30	55	133	M8	12	M5	55	0.3	2xM10	3.7	4.1
21	14.5	46.9	31.5	4	21.5	14	7	8.9	15.9	38	65	169	M8	15	M5	72.5	0.3	2xM10	7	7.7
25	17.5	59.15	32.5	4.5	32.5	20	7	11.15	20.15	48	71	212.5	M10	19	M6	88	0.4	2xM12	13.1	14.3
28	20.5	68	41	5	41	22	8	13	24	55	85	266	M10	22	M8	110	0.4	2xM12	23	25

COMBINORM

COMBINORM C

shaft mounted clutches with bearing take-up for the output

COMBINORM C

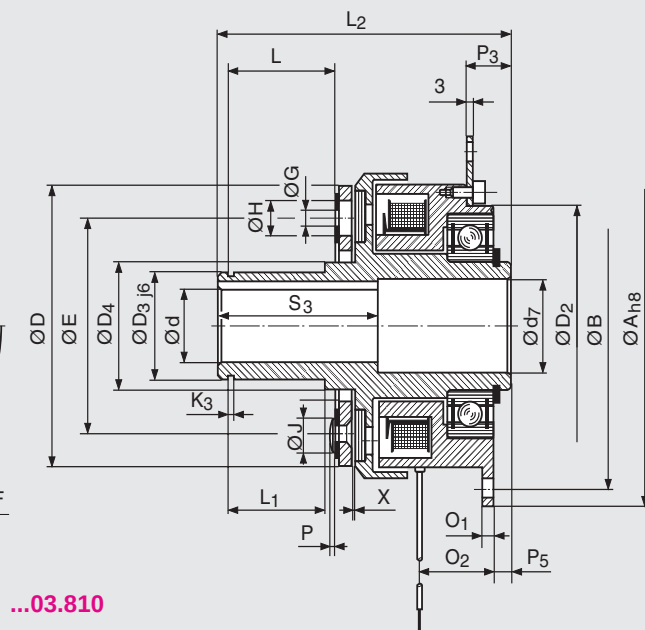
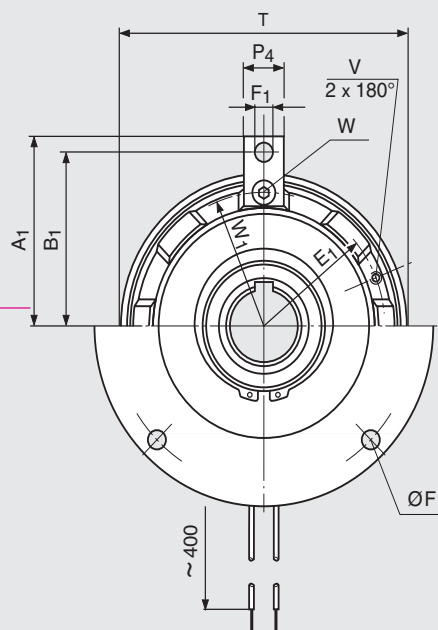
...03.810...

design
torque support

size 08... 12

size 06 + 07

design
flange



...03.810

available shaft diameters page 51

size	M _{2N} [Nm]	P ₂₀ [W]	M _A ¹⁾ [Nm]	A _{h8}	A ₁	B	B ₁	C ₅	D	D ₂	D ₃	D ₄	d ₄ max	d ₇ max	d	E	E ₁	E ₂	F	F ₁	G	H	J
06	7	15	10	80	-	72	-	30	63	-	25	29	19	17	16	50	-	44	4x4.5	-	3x4.1	10	8
07	15	20	25	100	-	90	-	40	80	-	35	40	26	25	22	60	-	68	4x5.5	-	3x4.1	11	8
08	30	28	25	-	62.5	-	56	45	100	85	40	46	30	28.5	25	76	45.75	80	-	6.5	3x5.1	11.5	10
09	65	35	50	-	75	-	68.5	60	125	95	50	57	38	33	35	95	55	100	-	6.5	3x6.1	15	11.5
10	130	50	140	-	95	-	87.5	85	160	126	70	76	55	41	50	120	72.5	140	-	9	3x8.1	21	14.5
11	250	68	220	-	115	-	107.5	100	200	126	70	76	65	48	50	158	88	165	-	9	3x10.1	25	17.5
12	500	85	500	-	145	-	135	125	250	160	80	89	85	52	60	210	110	215	-	11	4x12.1	28	20.5

All dimensions in mm keyway according to DIN 6885/1-P9 Standard voltage 24 V DC VDE 0580, ISO-class „B“ ¹⁾ tightening torque for W₂

For **flexible clutches** (type ...03.840) the following additional instructions are applicable:

The radial and axial screws connecting the rubber element to the hubs must all be tightened to the torque (M_A) given in the table, using a torque wrench.

Ensure that when tightening the screws the aluminium bushes do not twist in the rubber part and that they sit squarely. In order to reduce friction between the screw head and the aluminium bush smear a small amount of grease under the head of the screw before fitting. If necessary use a suitable tool to apply counter pressure on the element to prevent twisting of the rubber part while tightening the screws. This is particularly important with the radial screws otherwise the curved faces between the aluminium bush and the hub will not engage on the full area but only across the two sides. This will inevitably lead to slackening of the screws and destruction of the clutch. If the clutch is supplied in a pre-assembled state, do not dismantle it, but fit it in this condition.

shaft mounted clutches with flexible clutches

COMBINORM C

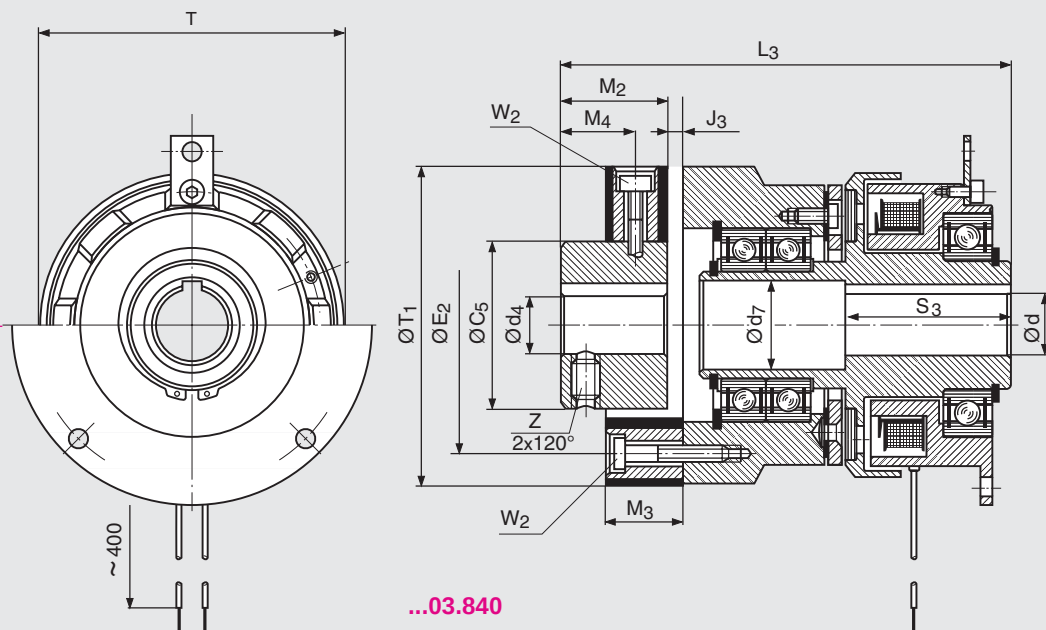
...03.840...

design
torque support

size 08... 12

size 06 + 07

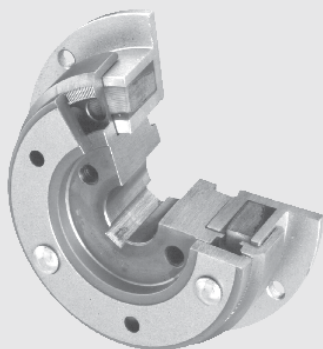
design
flange



J ₃	K ₃	L	L ₁	L ₂	L ₃	M ₂	M ₃	M ₄	O ₁	O ₂	P	P ₃	P ₄	P ₅	S ₃	T	T ₁	V	W	W ₁	W ₂	X	Z	weight kg]		
																									810	840
2	1.3	32.9	25.6	80	117	30	24	19	3	19	2	-	-	4	41	67	56	-	-	-	2 x M 6	0.2	M 5	1	1.7	
4	1.6	37.7	29.9	90	129	30	24	20	3	21.5	2	-	-	4.5	45	85	85	-	-	-	2 x M 8	0.2	M 6	1.8	3	
4	1.85	35.2	32.15	96	141	35	28	23	-	24	2.5	16.2	12	5.5	51.5	106	100	M 5	M 4	46.5	3 x M 8	0.2	M 8	2.7	4.1	
4	2.15	37.6	34.6	103	160	45	32	31	-	25	3	18.7	14	5.5	55	133	120	M 8	M 5	55	3 x M10	0.3	M 10	4.2	7.4	
6	2.65	47.8	43.1	126	200	60	46	40	-	31.5	4	21.5	14	7	65	169	170	M 8	M 5	72.5	3 x M14	0.3	M 10	8.3	14.6	
8	2.65	47.5	43.3	134	217	65	58	40	-	32.5	4.5	23	20	7	82	212.5	200	M10	M 6	88	3 x M16	0.4	M 12	14.5	24.4	
8	2.65	59.6	55.3	162	260	80	70	49	-	41	5	27	22	8	85	266	260	M10	M 8	110	3 x M20	0.4	M 12	26	45.2	

size	Compliance [mm] of flexible clutches	
	radial	axial
06	1.5	2
07	1.5	3
08	1.5	3
09	2	4
10	2	5
11	2	5
12	2	5

COMBINORM *T*



Are electromagnetically operated tooth clutches for wet or dry operation. Torque is transmitted by the leading faces of hardened serrations and is backlash free. Large torques are transmitted with less space requirements in both directions.

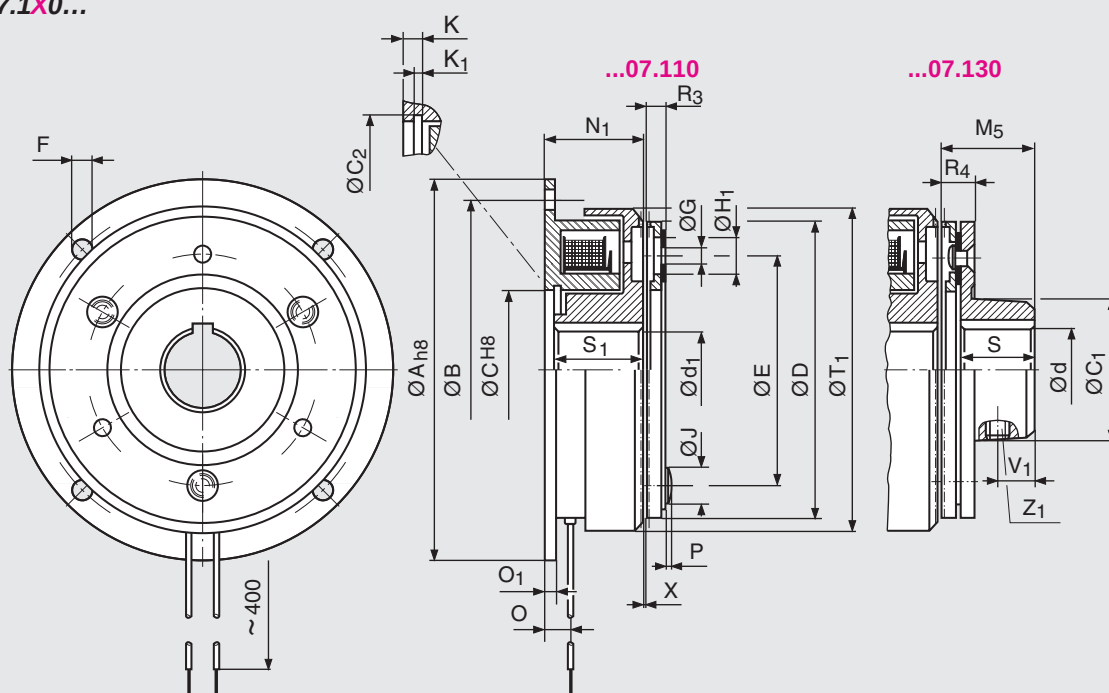
On request we manufacture special toothing with fixed point switching on saw toothing.

Range of application: e.g. door drives
printing machines
transport roller
aggregate connection

flange mounted tooth clutches

COMBINORM *T*

...07.1X0...



shaft mounted tooth clutches

COMBINORM T

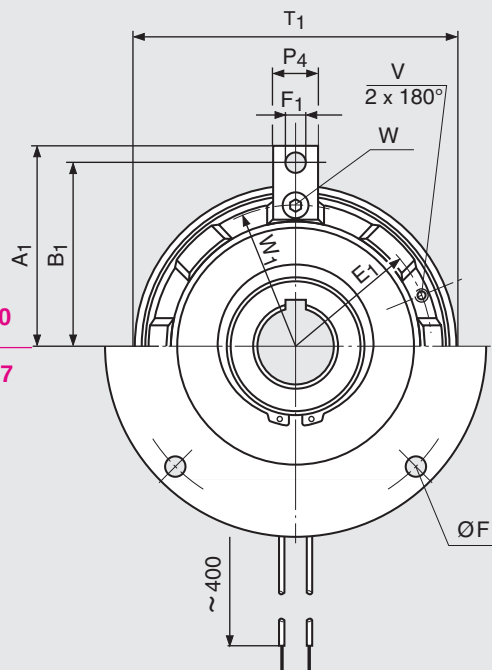
...07.XX0...

design
torque support

size 08... 10

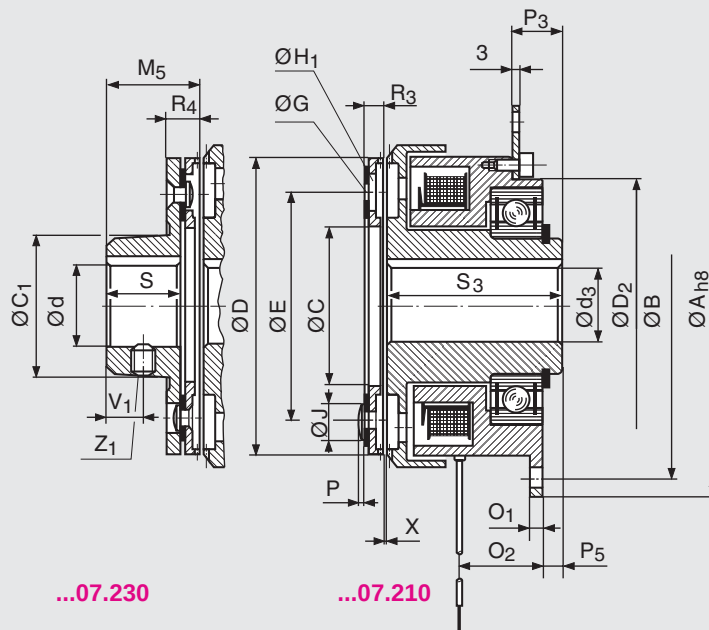
size 06 + 07

design
flange



...07.730

...07.710



available shaft diameters page 51

size	M _{2N} [Nm]	P ^{20°C} [W]	A _{h8}	A ₁	B	B ₁	C ^{H8}	C ₁	C ₂	D	d ₁ max	D ₂	d ₃ max	d max	E	E ₁
06	21	15	80	-	72	-	35	32	36	63	20	-	17	18	50	-
07	45	20	100	-	90	-	42	38	43.5	80	25	-	22	22	60	-
08	90	28	125	62.5	112	56	52	48	53.8	100	30	85	30	30	76	45.75
09	195	35	150	75	137	68.5	62	58	63.8	125	35	95	35	35	95	55
10	390	50	190	95	175	87.5	80	73	82.1	160	50	126	50	45	120	72.5

size	F	F ₁	G	H ₁	J	K	K ₁	M ₅	N ₁	O	O ₁	O ₂	P	P ₃	P ₄	P ₅
06	4x4,5	-	3x4.1	8	8	3,5	1.6	20.3	24	6	3	19	2	-	-	4
07	4x5,5	-	3x4.1	8	8	4.25	1.85	26.4	26.5	7	3	21.5	2	-	-	4.5
08	4x6,6	6.5	3x5.1	11.2	10	5	2.15	33.6	30	8	4	24	2,5	16.2	12	5.5
09	4x6,6	6.5	3x6.1	15	11.5	5.5	2.15	41.2	33.5	9	4	25	3	18.7	14	5.5
10	4x9	9	3x8.1	16	14.5	6	2.65	50.8	37.5	11	5	31.5	4	21.5	14	7

size	R ₃	R ₄	S	S ₁	S ₃	T ₁	V	V ₁	W	W ₁	X	Z ₁	weight [kg]			
													210/710	230/730	110	130
06	5.3	8.8	15	22	41	68	-	6	-	-	0.15	1 x M 6	1	1	0.7	0.7
07	6.4	10.4	20	24	45	86.5	-	8	-	-	0.2	1 x M 6	1.7	1.8	1.1	1.2
08	8.6	13.6	25	27	51.5	108	M5	10	M 4	46.5	0.2	1 x M 8	2.6	2.8	1.9	2.1
09	11.2	17.2	30	30	55	135	M8	12	M 5	55	0.2	2 x M10	4.1	4.4	3.2	3.5
10	12.8	19.8	38	34	65	172.2	M8	15	M 5	72.5	0.25	2 x M10	7.5	8.3	6.1	6.9

All dimensions in mm keyway according to DIN 6885/1-P9 Standard voltage 24 V DC VDE 0580, ISO-class „B“

Technical data

Combinorm 02 / 03 / 04 / 07 size				01	02	03	05	06	07	08
M_{2N}	02/03/04	20°	[Nm]	0.5	0.75	1.5	3	7	15	30
	07							21	45	90
P_{20}	02/04 brake	20°	[W]	6	6	8	10	12	16	21
	03/04/07 clutch	20°		6	6	8	10	15	20	28
J										
armature	110/210/610/710/810		[10 ⁻⁴ kgm ²]	0.010	0.014	0.045	0.122	0.366	1.07	3.72
	120/130/230/630/730			0.013	0.021	0.068	0.18	0.53	1.57	5.29
	320							0.82	2.6	10.3
	170							0.99	2.7	9.12
Rotor	110/130/140/170/610			0.025	0.035	0.15	0.375	0.825	2.38	7.25
	630/640									
	210/230/240/710/730/740			0.027	0.038	0.17	0.4	0.9	2.6	8
	810							1.02	3.05	8.76
$W_{Rmax.}$	02/03/04		[10 ⁴ J]	0.04	0.05	0.08	0.12	0.19	0.31	0.48
$W_{R0,1mm}$	02/03/04		[10 ⁷ J]	0.23	0.3	0.43	0.63	0.95	1.63	2.53
$P_{Rmax.}$	02/04 brake		[J/s]	12.8	18.6	26.9	38.9	58.3	79.2	114
	03/04 clutch			20.3	28.6	40.6	58.3	80.6	114	161
$X_{n_{max.}}$	20° 02/03/04		[mm]	0.3	0.45	0.45	0.6	0.7	0.7	0.7
	07							0.15	0.2	0.2
X	02/03/04			0.1	0.15	0.15	0.2	0.2	0.2	0.2
	02/03/04/07		[rpm]	10000	10000	10000	10000	8000	6000	5000
$n_{max.}$	exception clutch!			1500	1500	1500	1500	1500	1500	
	03.610/630/640									
switching times										
brake 02/04	t_2 DC	[ms]		3	4	5	8	10	15	50
	t_2 AC			17	20	25	40	70	95	240
	rated torque $t_{11} =$			2	3	3	5	6	8	10
	$t_1 =$			5	8	8	17	24	38	42
	3 x rated torque $t_{11} =$			1	2	2	3	3	4	5
	$t_1 =$			3	4	4	8	11	17	20
clutch	t_2 DC	[ms]		5	6	7	10	14	19	40
03/04	t_2 AC			17	19	22	30	39	61	115
	rated torque $t_{11} =$			4	5	7	10	14	18	23
	$t_1 =$			10	14	17	32	48	74	81
	3 x rated torque $t_{11} =$			2	2	3	5	6	8	10
	$t_1 =$			5	6	7	16	22	33	37

Legend

M_{2N} static rated torque

M_{erf} required torque

J moment of inertia

P_{20} power at 20° C

n_{max} maximum speed

X rated air gap

X_n clearance at which an adjustment is recommended

W_{Rmax} permissible friction per switching operation

$W_{R0,1}$ friction work up to 0,1 mm wear

P_{Rmax} permissible friction work per second

I magnet-rated current

t time

[Nm]

[Nm]

[10⁻⁴kgm²]

[W]

[min⁻¹]

[mm]

[mm]

[10⁴J]

[10⁷J]

[J/s]

[A]

[ms]

t_1

t_{11}

t_2

Engaging time Time from connecting the rated torque is attained

Engaging delay time: Time from connecting current until the torque rises

Release time: Time from disconnecting the current until 0.1 M_{2N}

COMBINORM

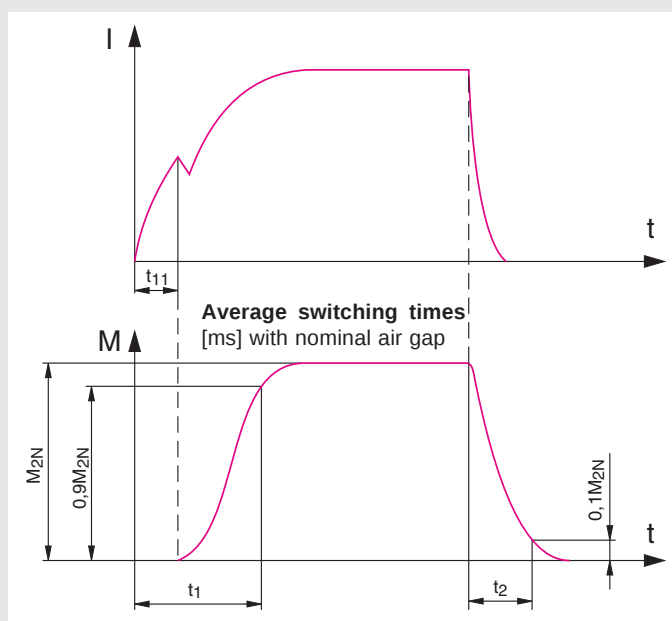
09	10	11	12
65	130	250	500
195	390		
28	38	50	65
35	50	68	85
10.6	40	115	311
15.1	50.1	159	437
27	101		
25.4	88.9	272	814
21.9	67.4	200	450
24	73	220	500
26	82.5	230	520
0.75	1.25	2	2.9
4.09	6.66	10.4	16.3
164	236	339	489
228	322	458	647
0.9	1.0	1.2	1.2
0.2	0.25		
0.3	0.3	0.4	0.4
4000	3000	3000	2000
85	100	140	200
300	400	600	800
13	15	23	35
48	85	118	155
6	8	10	16
22	38	50	76
68	100	130	200
220	400	650	900
25	29	37	55
90	161	201	295
12	14	16	25
42	69	91	125

the current
[ms]
ating the
[ms]
he current
[ms]

DC-side switching

Current / time and torque / time diagrams

The mentioned designations of switching times are according to DIN VDE 580.



The specified switching times are achieved with adjusted nominal air gap (x_{min}). It concerns average values whose scattering depends on the current supply and the coil temperature.

The torques specified in the measuring tables are safely achieved with single-side clutches and brakes after a run-in phase at 100 rpm. In new condition and in case of substantially higher speeds the torques are possibly smaller

Current supply

The **COMBINORM** requires a DC voltage, which can be made available by different rectifiers, transformer rectifiers as well as electronic switches of the series **COMBITRON 91, 92 and 94**.

A short-time overvoltage produces very short switching times and high switching accuracies.

Program Schedule

COMBIBOX clutch-brake-combination type 10 / 09 / 06

with an energised to engage single sided clutch / brake COMBIBOX **10**

with an energised to engage single sided clutch without brake COMBIBOX **09**

with an energised to engage single sides clutch / and energised
to disengage single sided permanent magnet brake COMBIBOX **06**

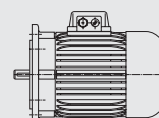
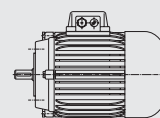
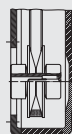
Technical data: Moment of inertia, friction work and calculations page 42

On request we adapt the **COMBIBOX** to your constructional and electrical requirements.

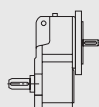
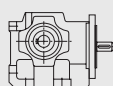
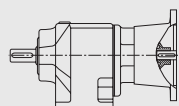
Design

Attachments

input



output



360 / 370



380 / 390



460 / 470



440



570 / 580



410 / 430



450 / 480



670



490



500



510



520



530 / 540



550 / 560



590 / 600



610

620 / 630



640 / 660



680 / 690



700



800

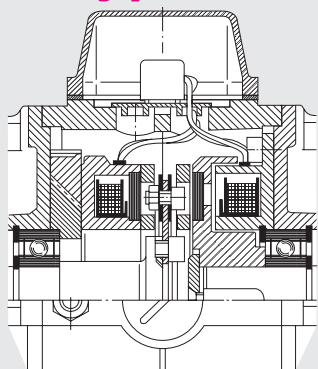


The **COMBIBOX** is a ready to install electromagnetic actuated clutch-brake module in a single housing.
The modular system is designed for a multitude of variants; these covering most of the applications in the field.
The patented adjustment procedure permits an air gap re-adjustment in it's installed condition. Thus giving a greater lifetime of the wear affected components.

The units designed for Start-Stop-operation considerably reduce the energy consumption due to a continuously running drive.

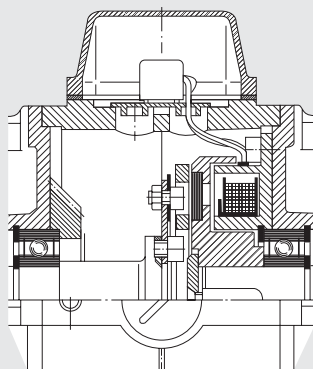


type 10



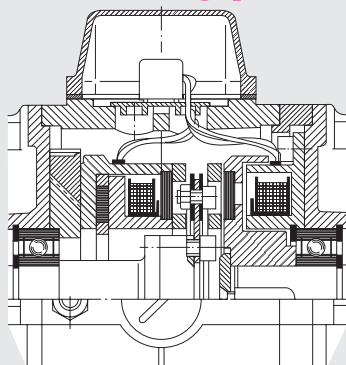
has an **energise to engage single sided brake**, this is the most commonly used, permitting high switching frequency and good positioning accuracy. The **COMBITRON** rapid switch can be used with this variant to achieve exceptionally high switching frequencies. The rated torque of both clutch and brake are identical.

type 09



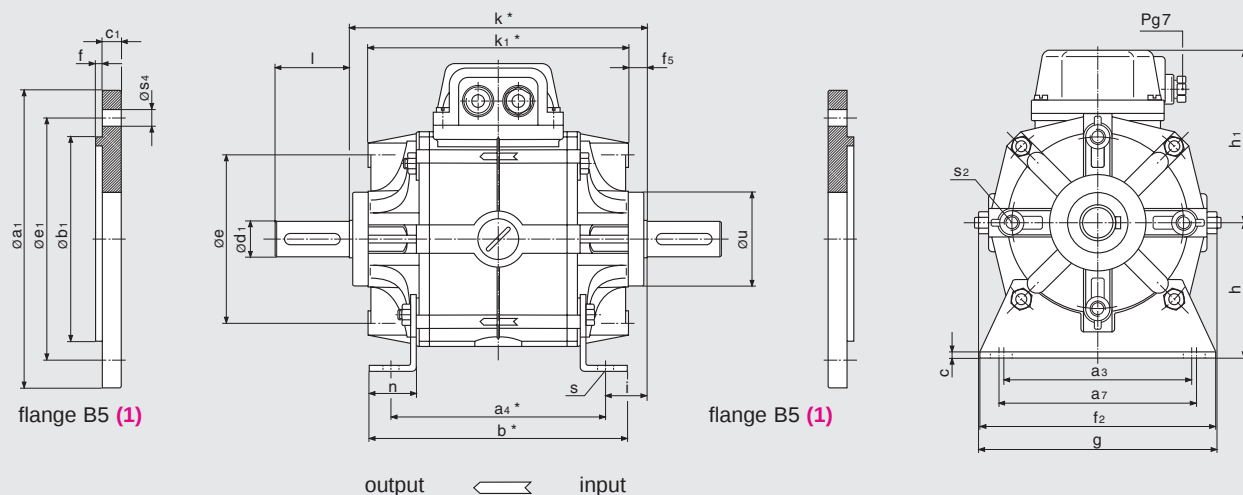
is the **COMBIBOX** version **without brake**, i.e. an electrical clutch in a housing for the use between e.g. motor and gear unit.

type 06



has an **energise to disengage permanent magnet single-side brake**. The characteristic of this variant is that the position of the output shaft is kept safe and backlash-free in currentless condition. The rated torque of the brake is slightly lower than that of the clutch.

COMBIBOX shaft in / shaft out



flange dimensions page 43

size	a_3	a_4	a_7	b	c	e	f_2	f_5	g	h	h_1	i	k	k_1	n	s	s_2	u	shaft		weight [kg]
06	80	100/109	85	115/124	3	72	100	10	103	63	87	18.4	137/146	117/126	18	7	M6	44	11	23	2.8/2.9
07	105	115/125	110	138/148	3	90	130	10	125	71	94	22.7	160/170	140/150	25	9	M8	50	14	30	3.9/4.1
08	130	135/147	140	160/172	4	112	160	12	158	90	108	30.6	196/208	172/184	28	9	M8	62	19	40	7.7/8.7
09	150	155/169	160	180/194	5	137	180	14	185	100	129	34.4	224/238	196/210	30	11	M10	74	24	50	12.5/15.0
10	185	185/202	195	215/232	6	175	223	18	236	132	154	50.6	286/303	250/267	38	13	M12	95	28	60	22.5/28.0
11	upon request																				

rated torques 10 / 09 / 06

variations type 06 (marked in red)

size	06	07	08	09	10	11
M_{2N} [Nm]	clutch	7	15	30	65	130
	brake	7 / 6	15 / 12	30 / 24	65 / 50	130 / 120
P_{20} [W]	clutch	15	20	28	35	50
	brake	12 / 13	16 / 21	21 / 20	28 / 30	38 / 50

all dimensions in mm keyways according to DIN 6885/1 centerings D according DIN 332/2 Standard voltage 24 V DC VDE 0580, ISO-class „B“

part no.	feet	flange input B5 (1)	flange output B5 (1)
— . — . — . 360			
— . — . — . 370	X		
— . — . — . 380		X	
— . — . — . 390	X	X	
— . — . — . 410		X	X
— . — . — . 430	X	X	X
— . — . — . 570			X
— . — . — . 580	X		X

design
type
size

ordering specification:

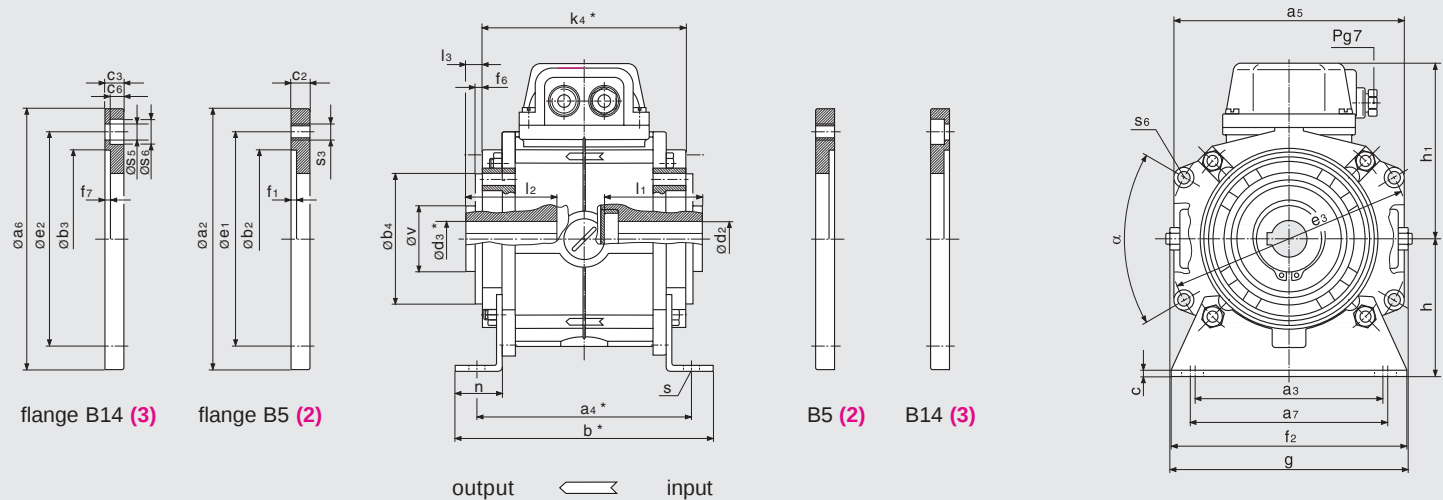
- part number
- diameter of input-side flange
- diameter of input-side shaft
- diameter of output-side bore
- diameter of output-side flange
- operating voltage of COMBIBOX
- flange dimensions on page 43

Ordering example:

size 06. 10. 430 type design

V DC, ϕa_1 , ϕd_1 ?

COMBIBOX bore in / bore out



flange dimensions page 43

size	a ₃	a ₄	a ₅	a ₇	b	b h8	c	d ₂ G7 _{max}	d ₃ G7 _{max}	e ₃	f ₂	f ₆				Preferential- bore d ₂ and d ₃
06	80	100/109	104	85	115/124	60	3	15	15	108	100	4				11 or 14
07	105	115/125	123	110	138/148	70	3	24	24	128	130	4				14 or 19
08	130	135/147	155	140	160/172	80	4	28	28	165	160	4				19 or 24
09	150	155/169	178	160	180/194	95	5	35	35	190	180	5				24 or 28
10	185	185/202	229	195	215/232	110	6	42	42	242	223	5				28
11	upon request															

variations type 06 (marked in red)

size	g	h	h ₁	k ₄	l ₁	l ₂	l ₃	n	s	s ₆	v	a				weight [kg]
06	103	63	87	101 / 110	50	57	9	18	7	5.5	30	60				2.7 / 3.1
07	125	71	94	108 / 118	52	61	9	25	9	6.5	35	60				3.7 / 4.5
08	158	90	108	132 / 144	63.5	75	11	28	9	8.5	45	64				7.5 / 8.9
09	185	100	129	153 / 167	74	86	13	30	11	8.5	50	62				12.0 / 14.5
10	236	132	154	175 / 232	86	102	17	38	13	10.5	70	60				20 / 25.5
11	upon request															

all dimensions in mm keyways according to DIN 6885/1 centerings D according to DIN 332/2 Standard voltage 24 V DC VDE 0580, ISO-class „B“

part no.	feet	flange input		flange output	
		B5(2)	B14(3)	B5(2)	B14(3)
— 510			X	X	
— 520		X		X	
— 590			X		X
— 600	X		X		X
— 610		X			X
— 680					
— 690	X				
—					
design type size					

ordering specifications:

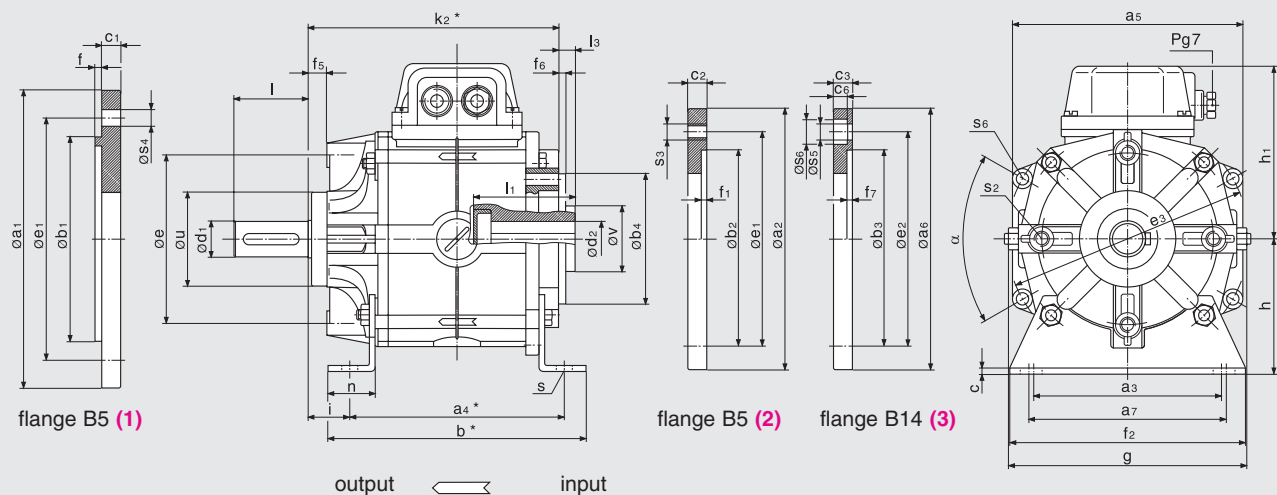
- part number
- diameter of input-side flange
- diameter of input-side shaft
- diameter of output-side shaft
- diameter of output-side flange
- operating voltage of COMBIBOX
- flange dimensions page 43

Ordering example:

size 06. 10. 600 type design

V DC, Ø a₆, Ø d₂, Ø a₆, Ø d₃ ?

COMBIBOX bore in / shaft out



flange dimensions on page 43

size	a ₃	a ₄	a ₅	a ₇	b	b ₄ h8	c	d _{G7} ²⁺³ max	e	e ₃	f ₂	f ₅	f ₆	g
06	80	100/109	104	85	115/124	60	3	15	72	108	100	10	4	103
07	105	115/125	123	110	138/148	70	3	24	90	128	130	10	4	125
08	130	135/147	155	140	160/172	80	4	28	112	165	160	12	4	158
09	150	155/169	178	160	180/194	95	5	35	137	190	180	14	5	185
10	185	185/202	229	195	215/232	110	6	42	175	242	223	18	5	236
11	upon request													

all dimensions in mm keyways according to DIN 6885/1 centerings D according DIN 332/2 Standard voltage 24 V DC VDE 0580, ISO-class „B“

rated torques 10 / 09 / 06

size	06	07	08	09	10	11
M _{2N} [Nm]	clutch	7	15	30	65	130
	brake	7 / 6	15 / 12	30 / 24	65 / 50	130 / 120
P ₂₀ [W]	clutch	15	20	28	35	50
	brake	12 / 13	16 / 21	21 / 20	28 / 30	38 / 50

all dimensions in mm keyways according to DIN 6885/1 centerings D according DIN 332/2 Standard voltage 24 V DC VDE 0580, ISO-class „B“

part no.	feet	input flange		output flange
		B5(2)	B14(3)	
— . — . 440		X		
— . — . 450			X	X
— . — . 460			X	
— . — . 470	X		X	
— . — . 480	X		X	X
— . — . 640				
— . — . 660	X			
— . — . 670		X		X
design type size				

ordering specifications:

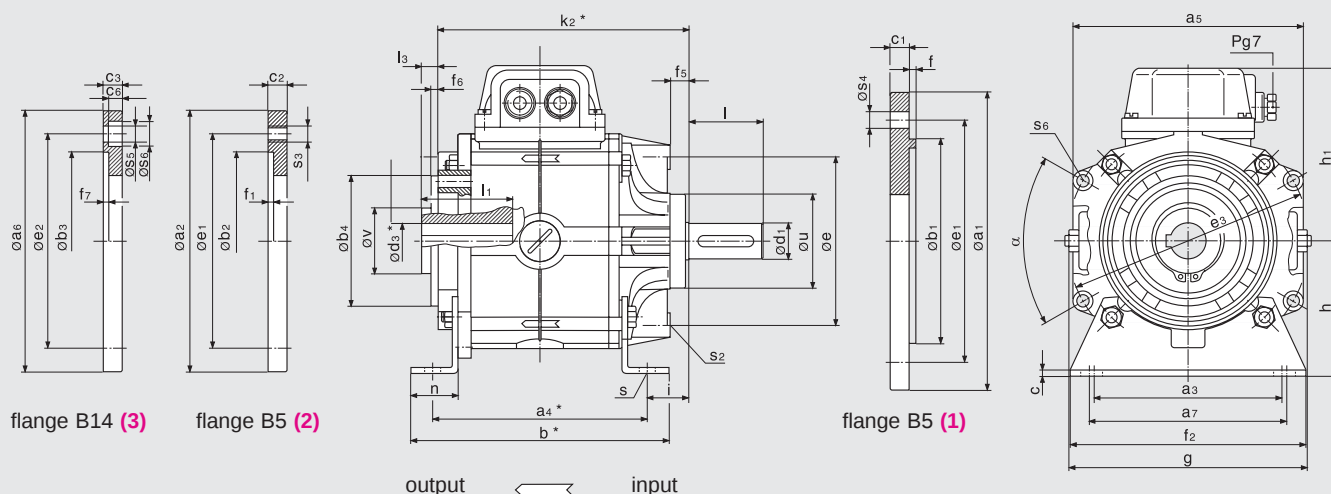
- part no.
- diameter of input-side flange
- diameter of input-side shaft
- diameter of output-side bore
- diameter of output-side flange
- operating voltage of COMBIBOX
- flange dimensions on page 43

ordering example:

size 06. 10. 450
type
design

V DC, Ø a₆, Ø d₂, Ø a₁, Ø d₁ ?

COMBIBOX *shaft in / bore out*



flange dimensions on page 43

h	h ₁	i	k ₂	l ₁	l ₃	n	s	s ₂	s ₆	u h8	v	a	Preferential bore d ₂ and d ₃	shaft d ₁ k6	l	weight [kg]
63	87	18.4	119/128	50	9	18	7	M6	5.5	44	30	60	11 or 14	11 14	23 30	2.8/3.1
71	94	22.7	134/144	52	9	25	9	M8	6.5	50	35	60	14 or 19	14 19	30 40	3.9/4.5
90	108	30.6	164/176	63,5	11	28	9	M8	8.5	62	45	64	19 or24	19 24	40 50	7.7/8.9
100	129	34.4	189/203	74	13	30	11	M10	8.5	74	50	62	24 or 28	24 28	50 60	12.5/14.5
132	154	50.6	231/248	86	17	38	13	M12	10.5	95	70	60	28	28	60	22.5/26.0

variations type **06** (marked in red)

part no.	feet	input flange B5(1)	output flange B5(2) B14(3)	
— — . — — . 490			X	
— — . — — . 500		X	X	
— — . — — . 530				X
— — . — — . 540	X			X
— — . — — . 550		X		X
— — . — — . 560	X	X		X
— — . — — . 620				
— — . — — . 630	X			
	design type size			

ordering specifications:

- part no.
- diameter of input-side flange
- diameter of input-side shaft
- diameter of output-side bore
- diameter of output-side flange
- operating voltage of **COMBIBOX**
- flange dimensions on page 43

ordering example:

Ordering example:

	06.	10.	500	
size				design
	—	—	—	
		type		

V DC, $\emptyset a_1$, $\emptyset d_1$, $\emptyset a_2$, $\emptyset d_3$?

Technical data

Combibox 06 / 09 / 10 size		type		06	07	08	09	10	11
M_{2N}	clutch	06/09/10	[Nm]	7	15	30	65	130	250
	brake	10		7	15	30	65	130	250
		06		6	12	24	50	120	
P_{20}	clutch	06/09/10	[W]	15	20	28	35	50	68
	brake	10		12	16	21	28	38	50
		06		13	21	20	30	50	
J	rotor	06/09/10	$[10^{-4}\text{kgm}^2]$	1.07	2.98	7.78	23.29	67.4	220
	armature	06/09/10		0.84	2.62	8.59	23.08	91.07	330
	armature	09		0,80	1.2	4.8	12.61	54.3	190
W_{Rmax}		06/09/10	$[10^3\text{J}]$	1.9	3.1	4.8	0.75	1.25	2
$W_{R0,1mm}$	clutch	06/09/10	$[10^6\text{J}]$	81	114	161	228	323	
	brake	06/10		59	80	114	164	236	
P_{Rmax}	clutch	06/09/10	$[10^6\text{J}]$	81	114	161	228	323	458
	brake	06/10		59	80	114	164	236	339
X		06/09/10	[mm]	0.2	0.3	0.35	0.35	0.4	0.5
X_n		06/09/10	[mm]	0.4	0.6	0.7	0.7	0.8	1.0
n_{max}		06/09/10	[rpm]	3000	3000	3000	3000	3000	3000

switching times		type 09/10 rated voltage [ms]				Typ 06 rated voltage [ms]			
clutch		t_{11}	t_1	t_2		t_{11}	t_1	t_2	
brake		t_2		t_{11}	t_1	t_1		t_2	$t1$
size	06	18	55	15	45	20	50	10	45
	07	25	95	20	60	25	85	14	50
	08	40	125	30	110	40	100	22	68
	09	50	200	40	160	50	200	30	150
	10	60	250	45	220	85	250	40	180
	11	100	300	80	260				

J = moment of inertia¹⁾

[kgm²]

t_1 = Engaging time, time until 0.9 M_{2N} is reached [ms]

M_{2N} = rated torque ²⁾

[Nm]

P_R = permissible friction per second

[J/s]

t_{11} = Engaging delay time, time until the armature is attracted [ms]

P_{20} = power input at 20 °C

[W]

W_R = friction

[J]

$W_{R0,1}$ = friction work until an abrasion of 0,1 mm is reached [J]

t_2 = Release time, time until the armature is attracted to the opposing side. [ms]

X = rated air gap

[mm]

X_n = clearance at which a readjustment is recommended [mm]

¹⁾ Sum of the moment of inertia reduced to the speed of the COMBIBOX plus the moment of inertia of the COMBIBOX parts to be accelerated or decelerated (J).

²⁾ The rated torques listed are safely attained after a run-in phase at 100 rpm. In new condition and for substantially higher speeds the torques are possibly lower.

Power supply

COMBIBOX requires d.c. voltage for actuation. The rated voltage of the magnets is 24 V DC standard. For operation with rectifiers the magnets are available in other voltages on specification.

The permanent-magnet brake installed in type 06 requires a smoothed supply voltage. To ensure a safe function in case of large temperature fluctuations, we recommend the supply of the coil with constant current.

Single-way or bridge rectifiers of the series COMBITRON 91 can be installed in the terminal box. Trafo rectifiers, electronic switches and rapid switches are also available.

Due to the exponential rise of the current in the coil the dynamic effect occurs delayed for all electromagnets. Therefore the full torque can be transmitted only after the time t_1 . Similar delays occur at switch-off.

COMBIBOX

size	IEC Ø ¹⁾	a1 (1)	a2 (2)	a6 (3)	b1 (1) h8	b2 (2) +0.3 +0.2	b3 (3) H8	c1 (1)	c2 (2)	c3 (3)	c6 (3)
06	90	90	105	105	60	60	60	10	10	10	5.5
	105	105	105	105	70	70	70	10	10	10	6.5
	120	120	120	120	80	80	80	10	10	10	6.5
	140	140	140	140	95	95	95	10	10	12	8.0
	160	160	160	160	110	110	110	10	12	12	8.0
07	105	110	120	120	70	70	70	10	10	10	6.5
	120	120	120	120	80	80	80	10	10	10	6.5
	140	140	140	140	95	95	95	10	10	10	6.0
	160	160	160		110	110		10	12		6.0
	200	200	200		130	130		10	14		8.0
08	120	130	-	160	80		80	12		12	6.5
	140	140	160	160	95	95	95	12	12	12	6.0
	160	160	160	160	110	110	110	12	12	12	6.0
	200	200	200	200	130	130	130	12	14	14	7.0
	250	250	250	-	180	180		12	14		
09	140	159	160	160	95	95	95	14	14	14	9.0
	160	160	160	160	110	110	110	14	14	14	9.0
	200	200	200	200	130	130	130	14	14	14	
	250	250	250	250	180	180	180	14	14	14	
10	160	-	200	200		110	110		18	18	9.0
	200	210	200	200	130	130	130	18	18	18	8.0
	250	250	250		180	180		18	18		
	300	300	300		230	230		18	18		
	350	350			250			20			
11	250	250	268		180	180		20	25		
	300	300	300		230	230		20	25		
	350	350	350		250	250		20	25		
size	IEC Ø ¹⁾	e1 (1 + 2)	e2 (3)	f (1)	f1 (2)	f7 (3)	s3 (2)	s4 (1)	s5 (3)	s6 (3)	weight [kg] (1/2/3)
06	90	75	75	2.5	3	3	M5	5.5	5.5	10	0.16
	105	85	85	2.5	3.5	3	M6	7.0	6.5	11	0.17
	120	100	100	3	3.5	3.5	M6	6.5	6.5	11	0.2
	140	115	115	3	3.5	3.5	M8	9	8.5	14	0.28
	160	130	130	3.5	4	4	M8	9	8.5	14	0.45
07	105	85	85	2.5	3.5	3	M6	M6	6.5	11	0.21
	120	100	100	3	3.5	3.5	M6	6.5	6.5	11	0.22
	140	115	115	3	3.5	3.5	M8	9	9	14	0.3
	160	130		3.5	4		M8	9		14	0.33
	200	165		3.5	4		M10	11		18	0.55
08	120	100	100	3		3.5		7	6.5	11	0.45
	140	115	115	3	3.5	3.5	M8	9	9	14	0.48
	160	130	130	3.5	4	4	M8	9	9	14	0.5
	200	165	215	3.5	4	4.5	M10	11	14	18	0.8
	250	215		4	4.5		M12	14			1.4
09	140	115	115	3		3.5		9	9	15	0.5
	160	130	130	3.5	4	4	M8	9	9	15	0.55
	200	165	165	3.5	4	4	M10	11	11		0.63
	250	215	215	4	4.5	4.5	M12	14	14		0.95
10	160		130		4.5	4.5	M8		9	15	0.9
	200	165	165	4	4.5	4	M10	11	11	18	1.1
	250	215		4	4.5		M12	14			1.2
	300	265		4	5		M12	14			1.25
	350	300		5				18			6.5
11	250	215		4	4.5		M12	14			
	300	265		4	4.5		M12	14			
	350	300		5	5.5		M16	18			

¹⁾ according DIN IEC 34

standard flange

COMBITRON

are supply and actuator modules for the electromagnet clutches and brakes. As power supply for DC- or AC-side switching different single-wave and bridge rectifiers as well as rapid switchgear of the series **COMBITRON** are available.

The rectifiers correspond to the low voltage regulation 73/231/EEG of the European Union.

Program Schedule

COMBITRON Rectifiers and Switches

Half-wave and bridge rectifiers from 0 - 720 V AC	page 45	COMBITRON	91
Transformer rectifier with capacitors from 12 - 168 W	page 46	COMBINORM	92
Electronic rapid switch up to 50 W	page 46	COMBINORM	94
Rapid-switching rectifier (for COMBISTOP)	page 47	COMBINORM	98

Technical data

Switching mode (AC- / DC-side switching)	page 48
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COMBITRON 91

Rectifiers for power supply of brakes and clutches. AC voltage supply max 720VAC for AC or DC side switching conform to the low voltage regulation 72/231 EWG of the European Union.



Harmful electromagnetic interferences arise at the switching of electromagnetic clutches and brakes and other inductive DC consumers. The half-wave rectifier 02.91.010-CEMV limits these interferences to class A according to EN 55011.

All other rectifiers are not equipped with measurements to suppress radio interference. This has to be taken into consideration for the planning of the interference suppression of the plant or the machine. The user is responsible for meeting the EU machine directive.

	U_{in} switching U_{vmax}	275 VAC +0% AC/DC 450 V	500 VAC +0% AC/DC 900 V	600 VAC +0% AC 1000 V	720 VAC +0% AC 1600 V
half wave $U_{out} = 0,45 \cdot U_{in}$ $I_N (45^\circ C) = 1,0A$ $I_N (80^\circ C) = 0,5A$		02.91.010-CE07	04.91.010-CE07	05.91.010-CE09	06.91.010-CE09
full wave $U_{out} = 0,9 \cdot U_{in}$ $I_N (45^\circ C) = 2,0A$ $I_N (80^\circ C) = 1,0A$		02.91.020-CE07	04.91.020-CE07		
half wave with EMC protection¹⁾ $U_{out} = 0,45 \cdot U_{in}$ $I_N (45^\circ C) = 1,0A$ $I_N (80^\circ C) = 0,5A$		02.91.010-CEMV			
	U_{in} U_{vmax} U_{out} AC DC $I_N (45^\circ C)$	maximum input voltage maximum switch-off voltage DC output voltage AC side switching DC side switching nominal current at stated temperature			

¹⁾ with internal interference suppression according to EN 55011/ class A

- compact design in a plastic housing
- possible installation into the motor terminal box
- protection against voltage peaks of the switching contacts
- maximal ambient temperature 80° C

Nominal voltage magnet	Coil voltage tolerance $U_2 (U_{out})$	AC voltage supply $U_1 (U_{in})$	Type of rectifier
24 V DC			
105 V DC	93 - 118	230 V AC	half wave rectifier (02.91.010-CE07)
205 V DC	182 - 230	230 V AC	full wave rectifier (02.91.020-CE07)
180 V DC	162 - 198	400 V AC	half wave rectifier (04.91.010-CE07)

COMBITRON 92

is a ready-for-connection transformer rectifier with capacitor which provides a smoothed DC voltage of 24 V DC as power supply for permanent magnet brakes (**COMBIPERM**)
Dimension sheet 92.M01-4-0702

Features

- transformer according to VDE 0550
- protection class IP 0
- primary voltage 220/240/380/415 V, 50/60 Hz
- secondary voltage 24 V DC
- rating 12 ... 168 W
- safety fuse integrated in the terminal module
- max. ambient temperature 45° C



...92.020-0007

COMBITRON 94

for the power supply / actuator of two consumers.

The output current control ensures a constant magnetic flux and permits short-time overexcitations for shorter switching processes, i.e. improved repeat accuracy. The main field of application is the interconnection of clutch-brake-combinations COMBIBOX and is used whenever high switching frequencies and positioning accuracy are demanded. The primary feature is the current regulation of 24 V DC supply of electromagnets.

Features

- circuit board is supplied inclusive holder and slide-in device
- connection according to DIN 41612
- adjustment of the deceleration time by potentiometer from 0 ... 1 second
- power supply of the circuit board via separate transformer
input voltage: 230/400/460 V AC
- power range 15 ... 50 W
- digital inputs
- relay output



switcher 00.94.006-0004
 transformer 00.94.006-0100

COMBITRON 98



Rapid-switching rectifiers with overexcitation for optimal turn-on and turn-off times of spring-applied brakes and electromagnets.

In dependence on supply and coil voltage following advantages are the result:

230 V AC Input voltages

105 V DC coil

- short release time compared to normal excitation and connection to half-wave rectifiers
- wear capacity is doubled (wear until adjustment of the air gap)

230 V AC Input voltage

205 V DC coil

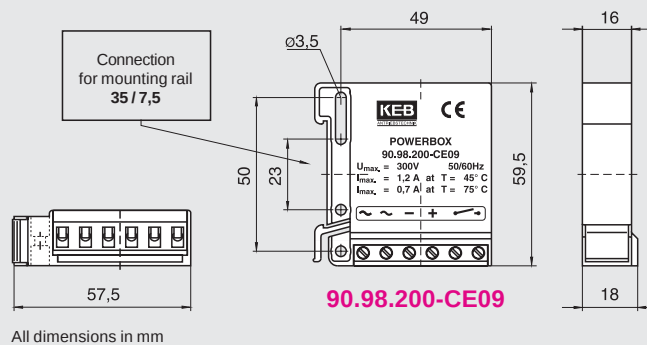
- short engaging time (-30%) due to small holding voltage
- the holding voltage of 105 V is sufficient to retain the armature. The power is reduced to 25 % thus causing less heating.

180 - 264 V AC Input Voltage

130 V DC coil

- insensitive to voltage fluctuations from the mains, yet still providing safe functioning of the brake. In dependence on the actual mains voltage it results in the additional advantages listed above.

Electric characteristics	
Input voltage	180 - 300 V AC +/- 0%
Overexcitation time	350 ms +/- 10%
cable length	max. 100 m to the brake coil
current I_N 45° C	1,2 A continuous; 2,4 A for 350 ms
current I_N 75° C	0,7 A continuous; 1,4 A for 350 ms



Features

- fast mounting through integrated connection for mounting rails
- easy handling due to fixed overexcitation time
- compact design in plastic housing
- AC- and DC-side switching possible
- when connecting to AC voltage it replaces half-wave respectively bridge rectifiers
- max. ambient temperature 75° C

Switching Arrangements

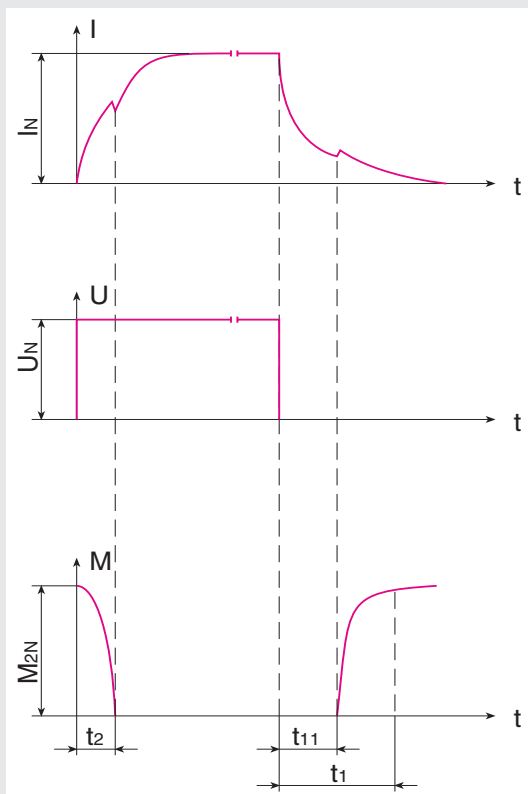
AC-side Switching

When switching before the rectifier on the AC-side the magnetic field decays slowly. At this mode of switching the tripping delay is quite long. The AC-side switching requires no protective measurements for the coil and the switching contacts. On disconnection the rectifier diodes act as free-wheeling diodes.

The switching times t_{11} for AC-side switching increase when the rectifier is connected directly in the motor terminal box **(2)**. When the motor slows down a generative voltage is applied to the motor terminals. The wiring **(2 and 3)** is not permitted for frequency inverter operation.

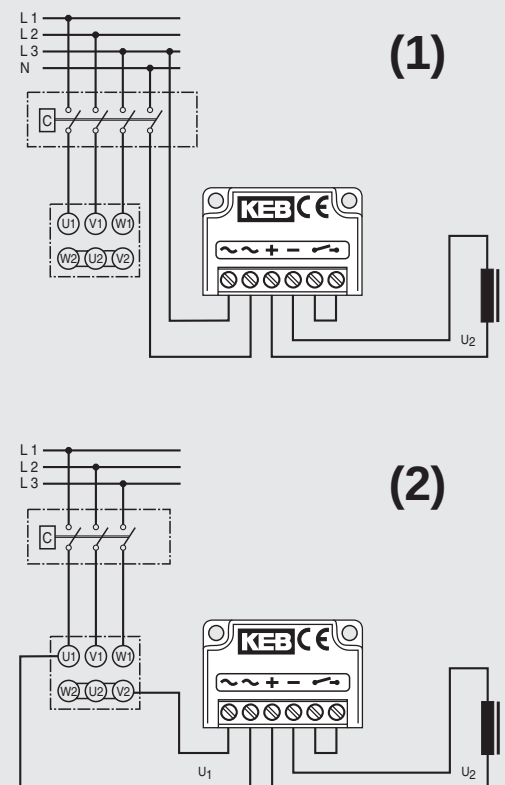
For line lengths of more than 10 m between rectifier and brake at AC-side switching the regulations prescribe the use of a separate switch **(1)**. In this case the supply voltage may not be tapped behind the motor contactor **(2)**. If it is not possible to install an additional switch the use of special rectifiers becomes necessary.

Current-time-/Voltage-time-/Torque-time-diagram



t_1 = Engagement time
 t_{11} = Engagement delay time
 t_2 = Release time

Wiring diagram



DC-side switching

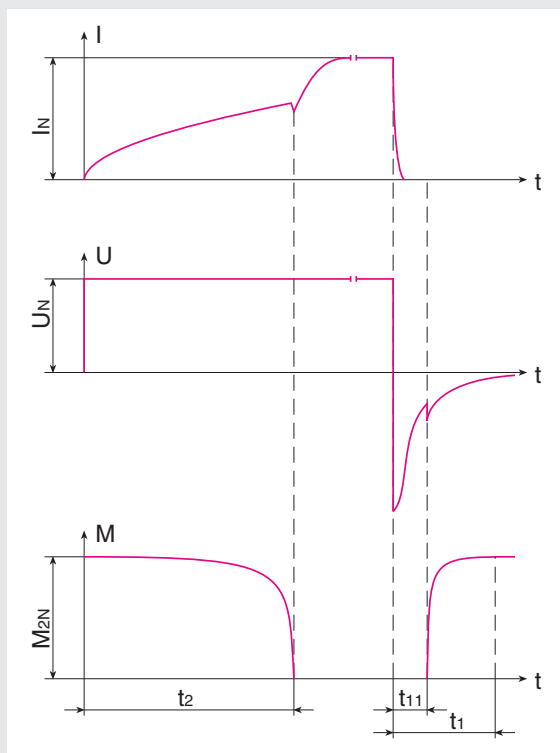
The switching is done between the rectifier and the magnet. At this mode of switching the tripping delay is short, since the energy of the magnetic field is absorbed by the rectifier. The voltage peaks that occur at switching are limited to a harmless level for the rectifier.

The maximal permissible switching frequency for the DC-side switching of rectifiers depends on the energy content of the magnet for **COMBISTOP**. Higher switching frequencies are achieved by the external connection of a varistor in parallel to the brake or to the terminals + and - DC of the rectifier.

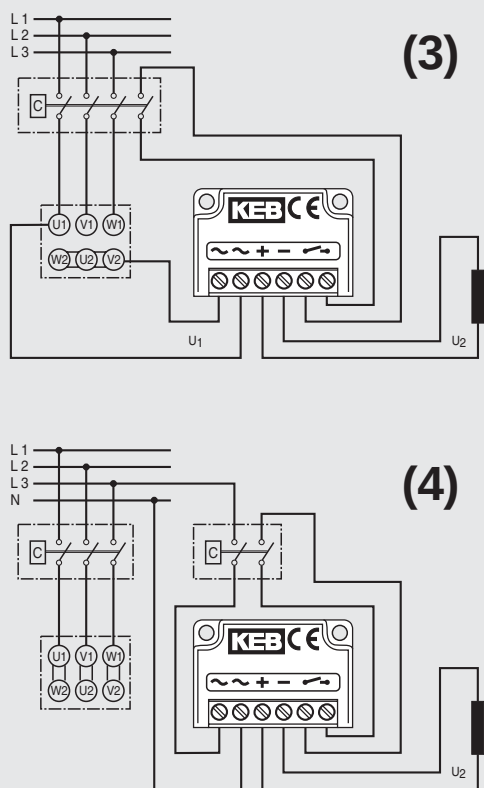
Rectifier	KEB-article	varistor
02.91.	00.90.045-2752	S20K275
04.91.	00.90.045-5101	S20K510
05.91.	00.90.045-6252	S20K625
06.91.	00.90.045-4202	S20K420*

* 2 components in series

Current-time-/Voltage-time-/Torque-time- diagram



Wiring diagram



The simultaneous AC and DC-side switching, shown in example 4 guarantees short disconnecting times and reduces the contact erosion.

Dimensioning / Calculations

Decisive for the dimensioning of the clutches and brakes are the required torque, thermal load, braking time and service life.

Rated Torque M_{2N}

To ensure that brakes and clutches work safely even under extreme conditions, the required torque must be multiplied by a safety factor. The selection of the safety factor depends essentially on the application.

The dynamic torque of a single-disc brake may be substantially lower than the rated torque. When choosing the sign take into account whether the load torque supports or counteracts the deceleration.

$$M_{2N} = M_{\text{erf}} \cdot K$$

$$K \geq 2$$

$$M_{\text{erf}} = \text{required torque [Nm]}$$

Required torque M_{erf}

The required torque very often is a mixture of dynamic and static load. When choosing the sign take into account whether the load torque supports or counteracts the deceleration.

$$M_{\text{erf}} = M_A \pm M_L$$

$$M_A = J \cdot a$$

Rough definition of the required braking torque

If the mass moment of inertia is unknown and the driving power is fixed then the required braking torque is calculated as follows:

$$M_{\text{erf}} = 9550 \cdot \frac{P}{n}$$

Thermal load

The dimensioning solely on the basis of the required braking torque is permissible only in very few cases. When decelerating the load and the mass moment of inertia is reduced to the brake shaft, the kinetic energy is converted into heat (friction work of the brake). The permissible friction work in dependence on the switching frequency may not be exceeded. Please note that the maximal permissible friction work is valid only up to the corresponding speed. In case of emergency stop from maximum speed the maximal permissible friction work lies considerably below the values specified in the graphic.

$$W_R = \frac{J \cdot n^2}{182,5} \cdot \frac{M_{2N}}{M_{2N} \pm M_L} \quad W_R \leq W_{R\text{max}}$$

Slip time t_3 [ms]

The time from the beginning of the torque rise until attaining the moment of synchronization.

$$t_3 = 104,6 \cdot \frac{J \cdot Dn}{M_{2N} \pm M_L} + t_{11}$$

Service life

The service life depends to a large extent on the peak temperature at braking, which is dependent on the speed, the deceleration time and the current brake torque. For that reason it is not possible to make universally valid statements with regard to the service life that apply to all operating conditions. Statements to the individual case can be made only when all operating conditions are known. At no time should the friction lining thickness be less than g_{min} .

$$L_N = \frac{(X_n - X) \cdot W_{R0,1}}{0,1 \cdot W_R}$$

Acceleration- / Deceleration time

$$t = \frac{J \cdot w}{M_{2N} \pm M_L} + t_1$$

table bores

Legend

J	= moment of inertia ¹⁾	[kgm ²]
K	= safety factor ($K \geq 2$)	[-]
L_n	= service life until readjustment ²⁾	[-]
M_a	= dynamic braking torque	[Nm]
M_{erf}	= required torque	[Nm]
M_L	= load torque ³⁾	[Nm]
M_{2N}	= static rated torque ⁴⁾	[Nm]
P_R	= friction work	[J/s]
P_{20}	= power input at 20° C	[W]
t	= acceleration / deceleration time	[ms]
t_i	= switch-on time	[ms]
W_R	= friction	[J]
$W_{R0.1}$	= friction work up to 0,1 mm wear	[J]
S	= cycles per second	[s ⁻¹]
ω	= angular frequency	[s ⁻¹]
X	= rated air gap	[mm]
X_n	= clearance at which an adjustment is recommended	[mm]

Deviations COMBIBOX

- ¹⁾ Sum of the moment of inertia reduced to the speed of the COMBIBOX plus the moment of inertia of the COMBIBOX parts to be accelerated or decelerated.
- ²⁾ Number of switchings until readjustment. For type 06 and 10 the friction W_R of the clutch as well as the friction W_R of the brake are to be considered.
- ³⁾ For the selection of the sign take notice of whether the load torque supports or counteracts the acceleration or deceleration.
- ⁴⁾ The rated torques listed in the tables are safely attained after a run-in phase at 100 rpm. In new condition and for substantially higher speeds the torques are possibly lower.

Size				Rotor																								Armature												
				with bearing																																				
				12	11	10	09	08	07	06	05	03	02	01	01	02	03	05	06	07	08	09	10	11	12	12	11	10	09	08	07	06	05	03	02	01				
d		a ^{P9}	b	c	Minimum bore (without keyway)												Minimum bore (without keyway)												Minimum bore (without keyway)											
					29	24	16	14	11	9	7	6	-	-	-	-	-	-	7	9	11	14	16	24	29	29	24	16	14	11	9	7	7	-	-	-				
5	H8	2														6	6	6																			5	6		
6			7																																					
7			8																																					
8			9																																					
9	H7	3	10,4																																					
10			11,4																																					
11			12,8																																					
12			13,8																																					
14	H8	5	16,3	15,2																																				
15			17,3	16,2																																				
17			19,3	18,2																																				
18			20,8	19,6																																				
19	H7	6	21,8	20,6																																				
20			22,8	21,6																																				
22			24,8	23,6																																				
24			27,3	26,0																																				
25	H8	8	28,3	27,0																																				
28			31,3	30,0																																				
30			33,3	32,0																																				
32			35,3	34,4																																				
35	H7	10	38,3	37,4	35	35	35																																	
38			41,3	40,4	38	38	38																																	
40			43,3	42,2	40	40	40																																	
42			45,3	44,2	45	45	45																																	
45	H8	14	48,8	47,1	45	45	45																																	
48			51,8	50,1	50	50	50																																	
50			53,8	52,1	55	55	55																																	
55			59,3	57,4	60	60	60																																	
60	H7	18	64,4	62,3	65	65	65																																	
65			69,4	67,3	70	70	70																																	
70			74,9	72,7	75	75	75																																	
75			79,9	77,7	80	80	80																																	
80	H8	20	85,4	83,1	80	80	80																																	
85			90,4	88,1	85	85	85																																	
90			95,4	92,9	90	90	90																																	

a^{P9}

b/c

d

a^{P9}

b

c

d

Bore

a^{P9}

keyway with DIN 6885

b

Depth over standard keyway DIN 6885/1

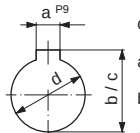
c

Depth over reduced keyway

available bores „d“ with standard keyway DIN 6885/1

available bores „d“ with reduced keyways DIN 6885/3

Preferred bore sizes



d Bore

a^{P9} keyway with DIN 6885

b Depth over standard keyway DIN 6885/1

c Depth over reduced keyway

available bores „d“ with standard keyway DIN 6885/1

available bores „d“ with reduced keyways DIN 6885/3

Preferred bore sizes

people in motion



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